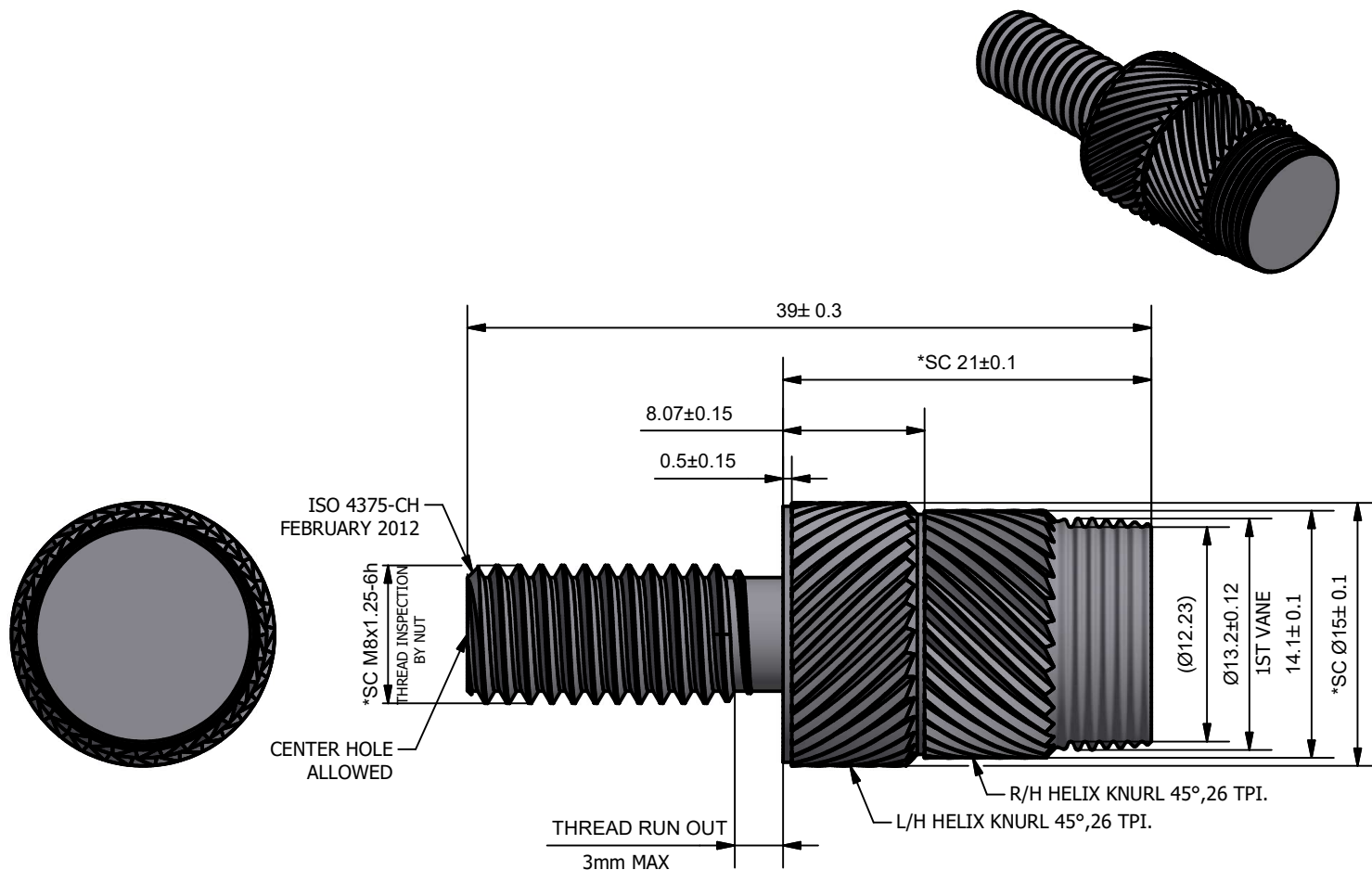


## NOTES



WHERE A FINISH IS SPECIFIED, ALL DIMENSIONS APPLY AFTER PLATING. AN ALLOWANCE TO BE MADE DURING MANUFACTURE.

- 1.BREAK TORQUE > 40N.m  
PULL OUT FORCE > 5kN  
TIGHTENING TORQUE APPROX. 20N.m
- 2.\*SC FINISH: GEOMET 321 PLUS VLH, 8um MIN,  
SST 720H NO RED RUST
- 3.FREE FROM OIL AND GREASE
- 4."\*SC" MEANS SIGNIFICANT CHARACTERISTICS

CUSTOMER P/N: A-011165-683-N



THREAD SIZE	THREAD CLASS BEFORE HEAT TREAT / PLATING	FINISHED THREAD CLASS
M8x1.25		6h

						TITLE: NON STD-TRI STEP-S-OD15-OAL39-BOLT LENGTH 18-GEOMET				 www.psminternational.com	
						WEIGHT: 30.01g	GENERAL TOLERANCES: DIMENSIONAL ± 0.1mm ANGULAR 2° INCH DIMENSIONS EQUIVALENT	SCALE NTS	MATERIAL: TURNING: 1144 COLD FORMING: SCM435		
						METRIC		DATE: 2020/8/20			
01		ORIGINAL		2020.08.20	Chu		GENERAL DIMENSIONS: INTERNAL / EXTERNAL CHAMFERS 45 UNLESS OTHERWISE STATED	DRAWN BY: Tianyi.Chu	FINISH: SEE NOTE	DWG STATUS: RELEASED	DWG NO: PSM026012-CU
MOD	PCR(P) ECN(E)	ALTERATION		DATE	SIG			THIRD ANGLE PROJECTION			