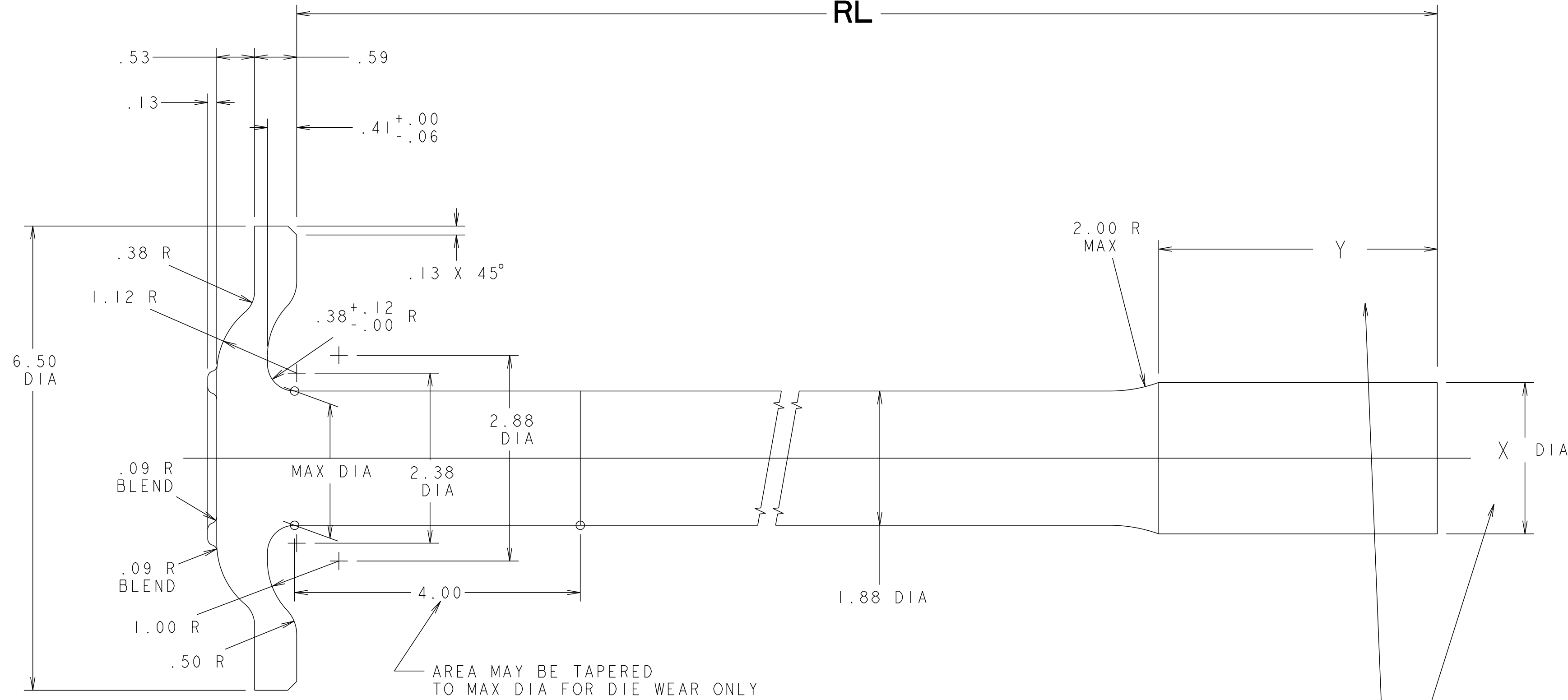
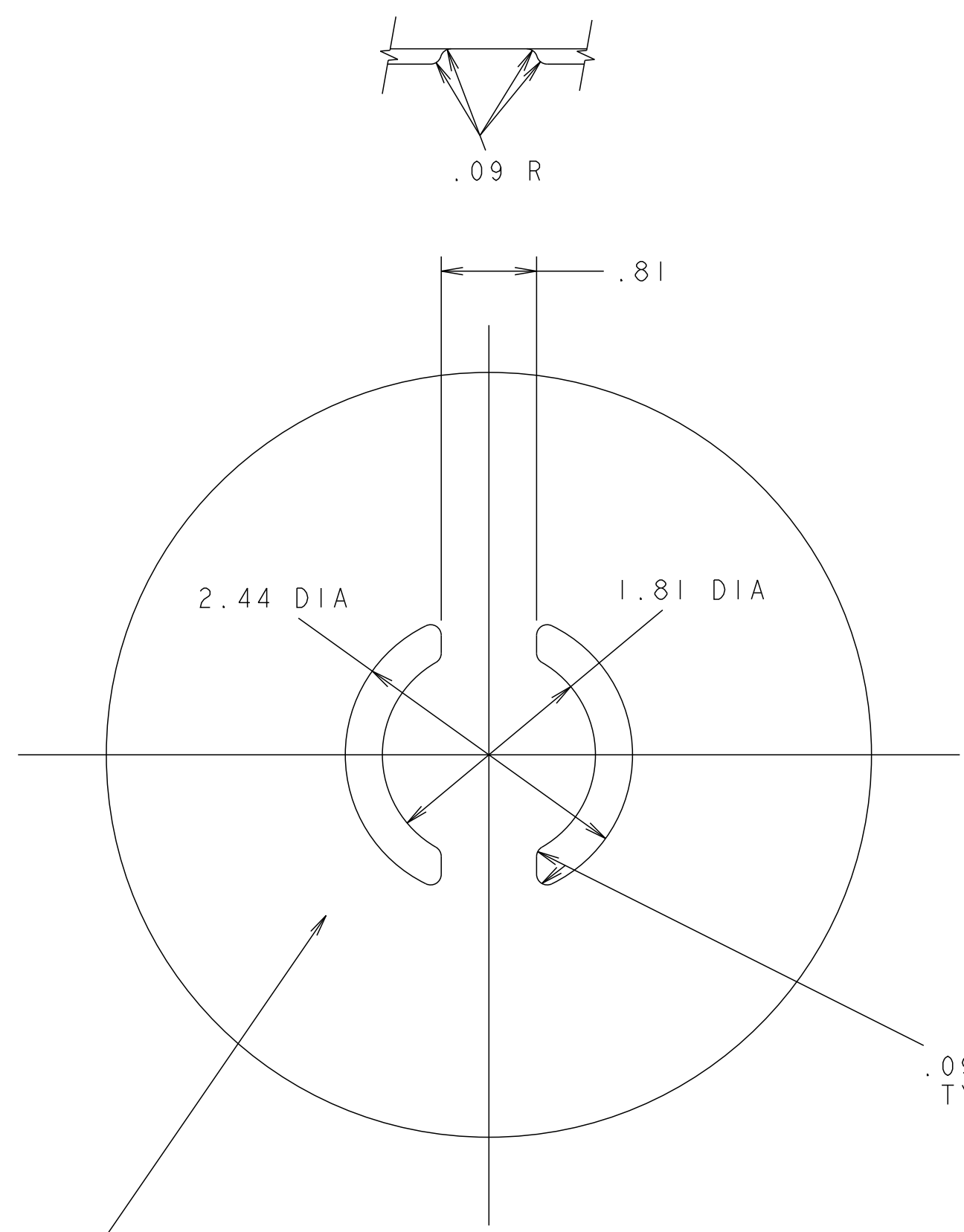
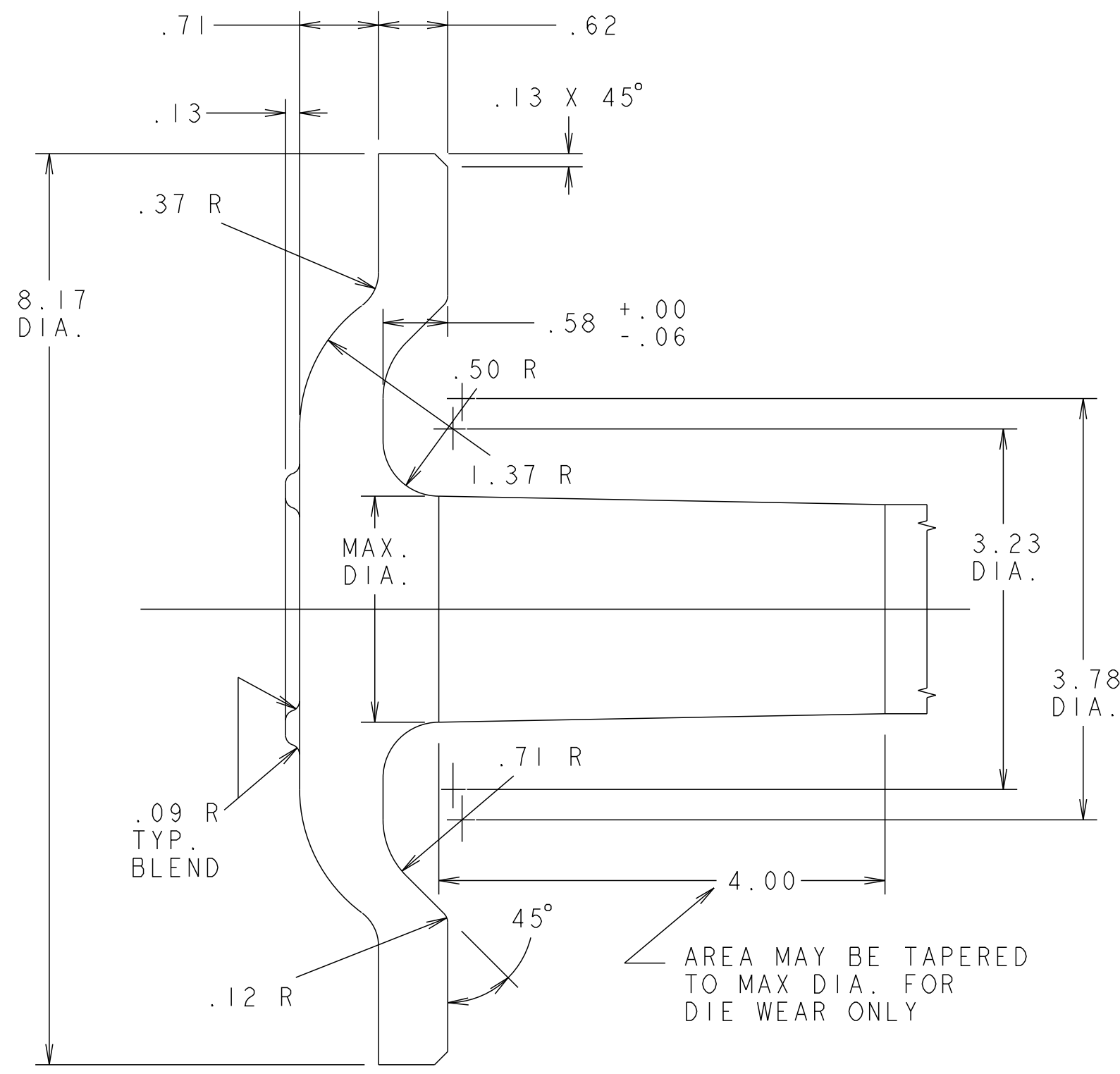


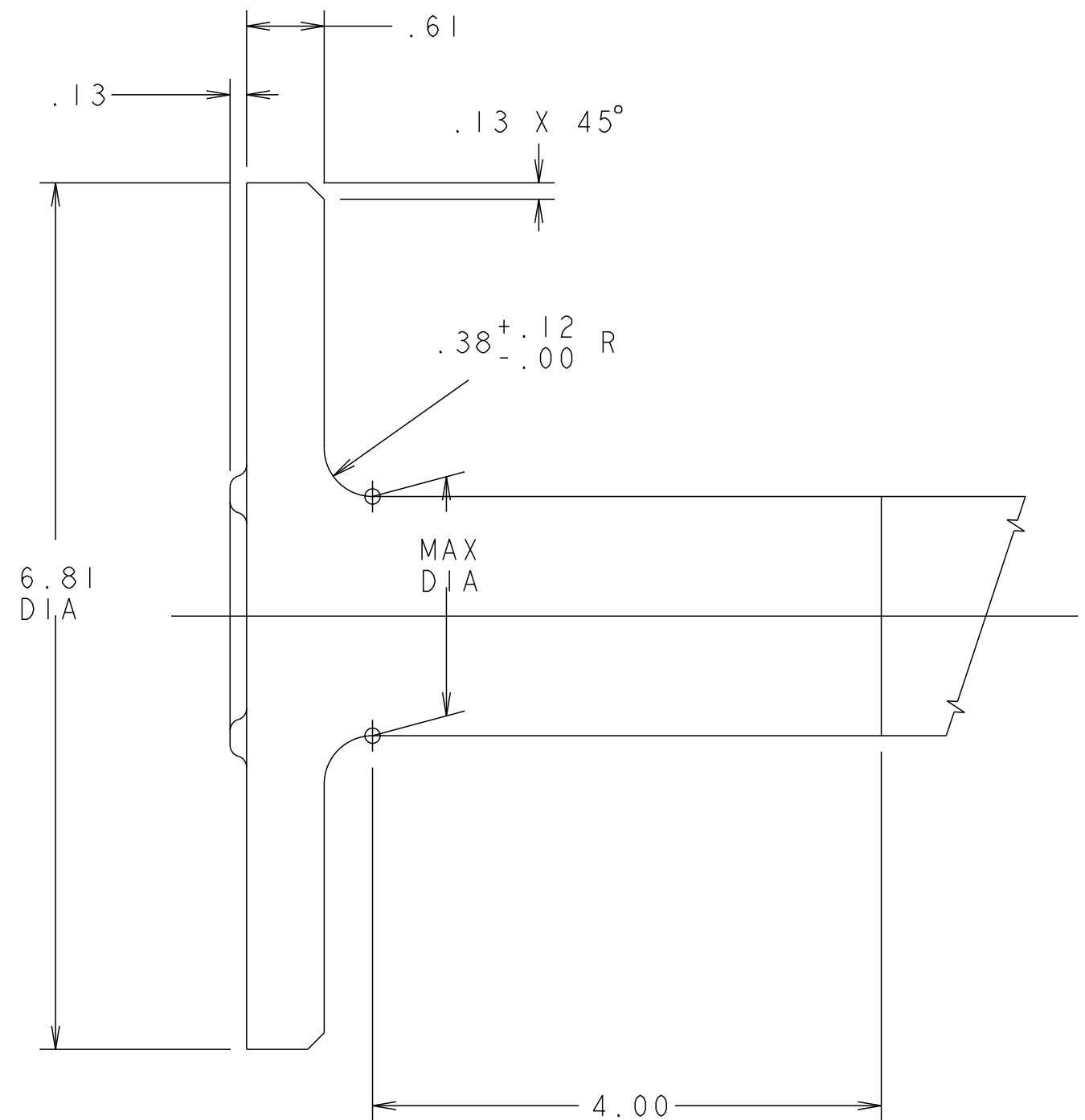


ASHR-14

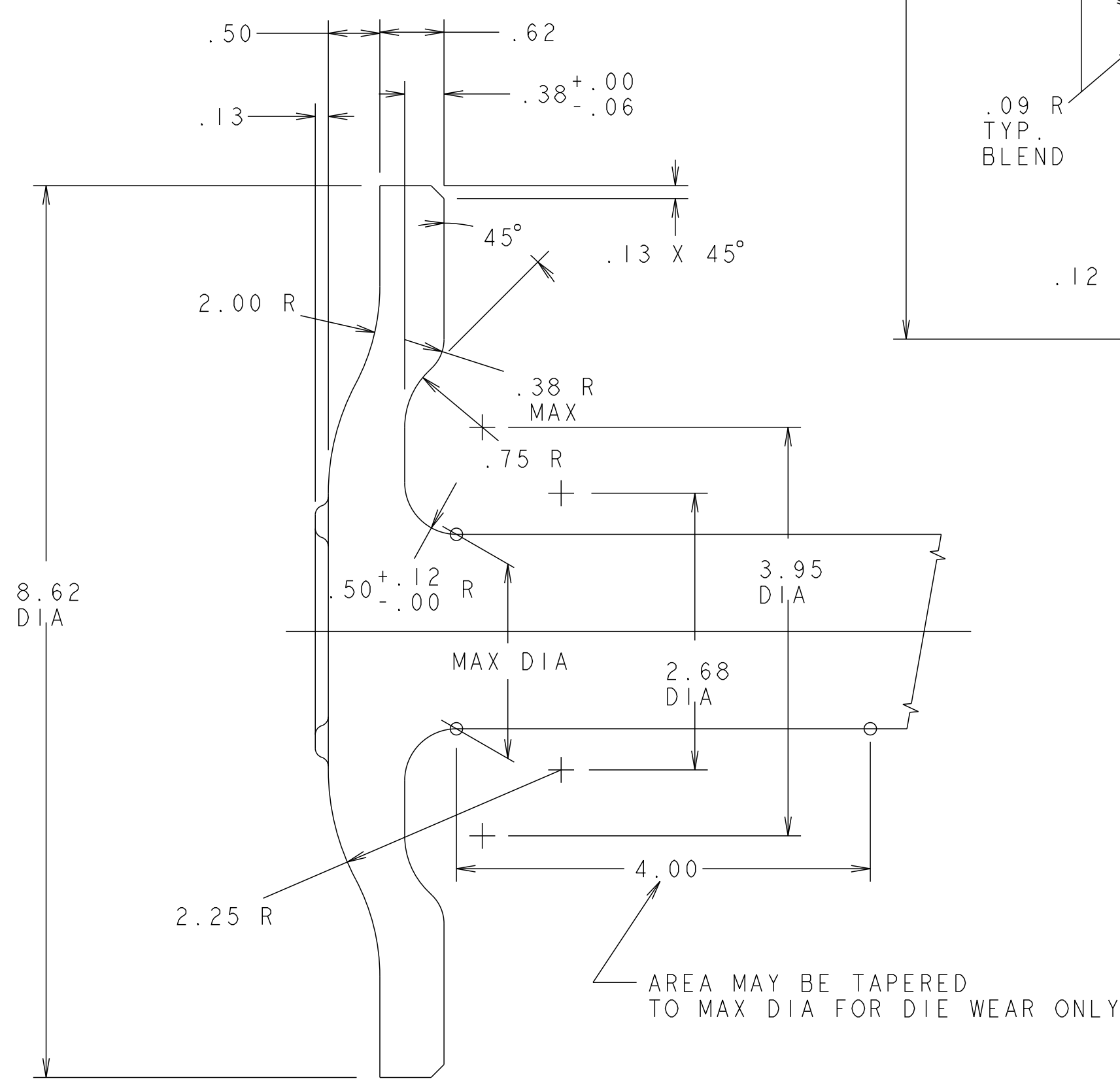
AVAILABLE SPLINE END DIES			
END DIE INDENT	"X" DIA	"Y" LENGTH	REMARKS
SED-10	2.12	3.90	
SED-55	2.31	3.00	SIMILAR TO SED-36
SED-56	2.12	10.25	
SED-62	2.31	8.40	SIMILAR TO SED-39



ASHR-47



ASHR-32



ASHR-44

CAD FILES	
NAME	TYPE
5-39162.09 S.2	DRAWING
5-39162.09 S.1	MODEL

QUALITY CONTROLLED CHARACTERISTICS	
LIST NO. QCC-3028-001	
APPLIES TO THIS DRAWING	

VENDOR MUST SUBMIT A FINISHED FORGING FOR GRAIN FLOW AND METALLURGICAL LABORATORY APPROVAL

NOTE-REFER TO L/O 4-62044 FOR FORGING TOLERANCE ALLOWANCE

(S3) LEAVE NO SHARP CORNERS IN DIES. ALL SMALL RADII NOT SPECIFIED TO BE .12 MAKE DIES TO ALLOW MINIMUM STOCK FOR FINISH WHEN DIES ARE NEW

SEE ENGINEERING WORD DRAWING FOR ADDITIONAL DIMENSIONAL INFORMATION.

123989	PART/DWG NO. 5-39162.09	EDC 01149
RELEASE	NAME LAYOUT-AXLE SHAFT FORGING	PAGE 1 OF 1
APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004	THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.	MATERIAL B-110-9
PROCESS J-1	APPROVED PROJ. ENG. BODARY MATERIAL YUKK SPECIAL	DRAWN BY RDK
3RD ANGLE PROJECTION	CHECKED BY	SCALE 1:1
DESIGN CONTROL GROUP L.A.E.	ORIGINAL FOR VARIOUS	PART NO.
C.R./T.E. NO. APP. NO. 130103	WEIGHT 12.042 LBS	INQUIRY NO.
4 IN. 10THS. 100MM	RGH./FIN.	

DO NOT CHANGE MANUALLY