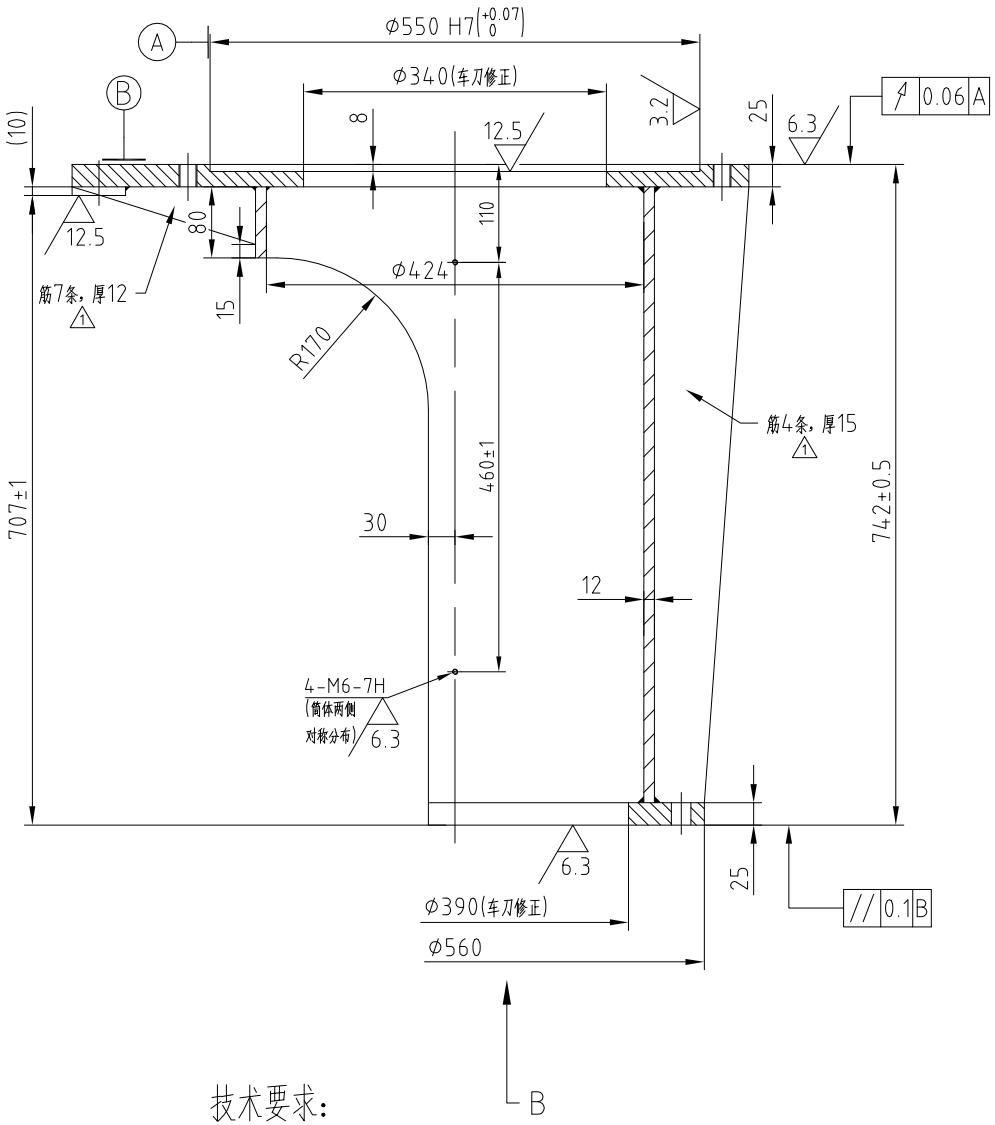
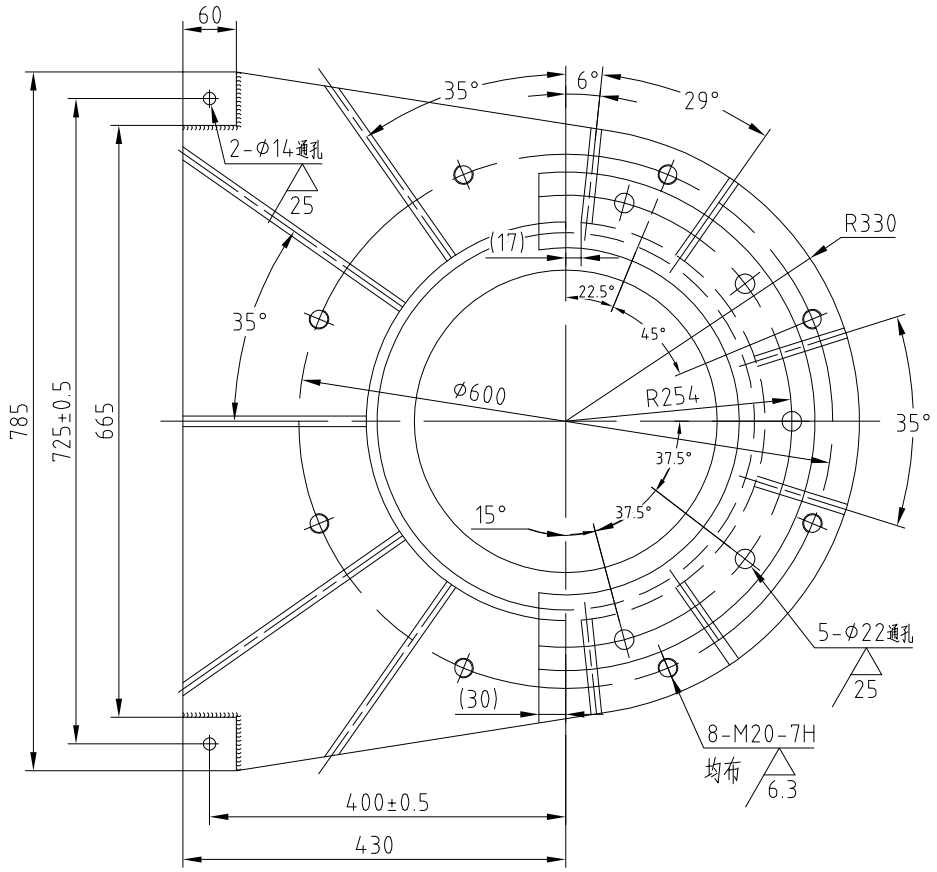


其余 25

B 向



技术要求：

1、焊缝尺寸5；

2、焊缝应均匀、连续，无咬边、裂纹、气泡；

3、焊接区域无焊瘤和飞溅；

4、去毛刺，锐角倒钝；

5、焊后应力消除。

PROJECTION:			BASIC MATERIAL No.:		
DRAWING TYPE: Part Drawing			TYPE OF BASIC MATERIAL: Q235		
1	2	ECOWX18024K	20180930	TRZ	ZJO
SYM	QTY	FILE No.	DATE	BY	APP

[redacted]

DESCRIPTION: KPV BRACKET	PAGE: 1 OF: 1

SCALE: 1:6	DRAWN: PAW	DATE: 20161020
VERSION: R1	CHECKED: TAL	DATE: 20161020
WEIGHT(kg): 160	PROCESS: RAW	DATE: 20161020
	AUDITED: ZJO	DATE: 20161020
	APPROVED:	DATE:

DRAWING No.: BR12135I315-S210

[redacted]