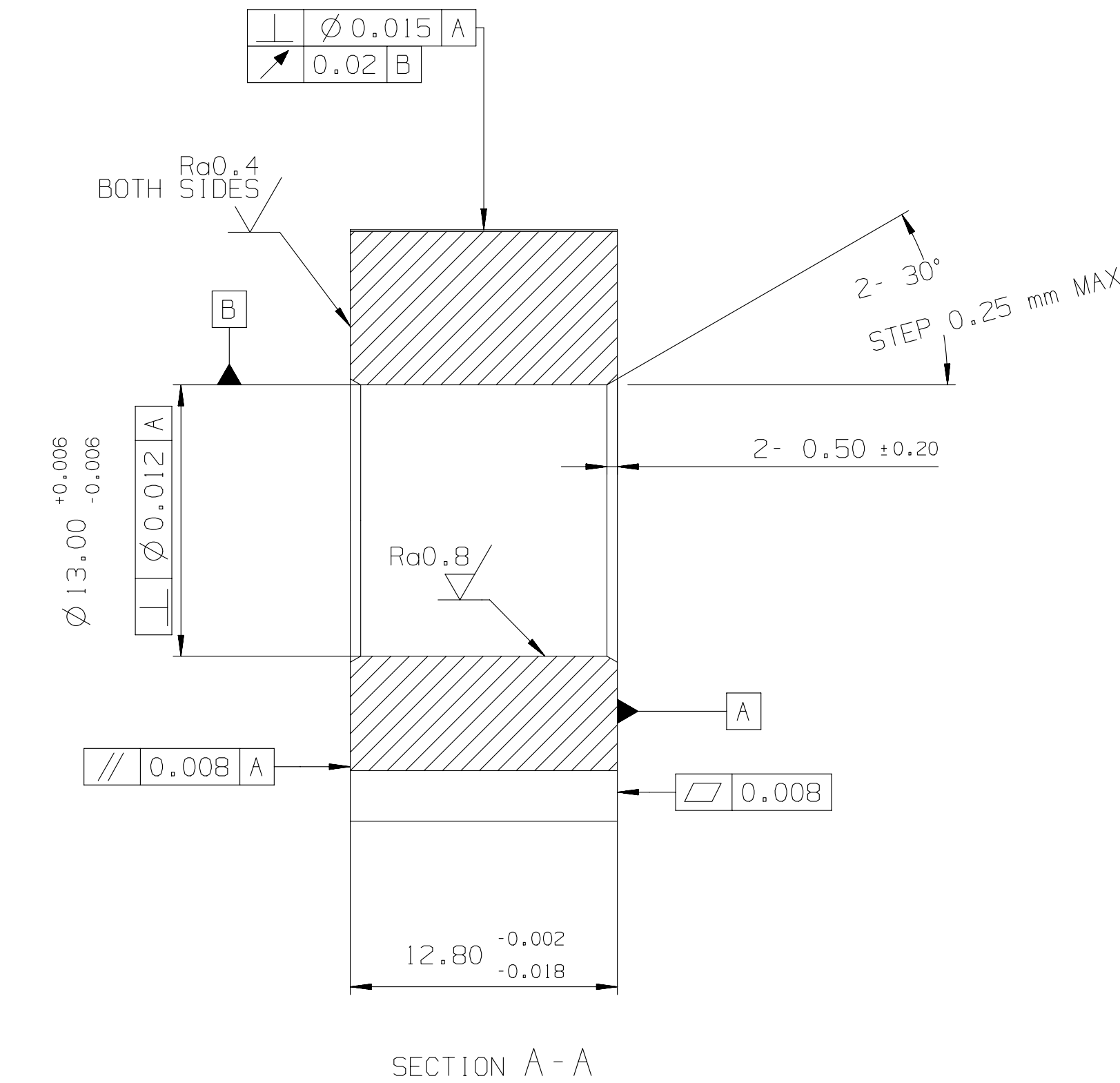
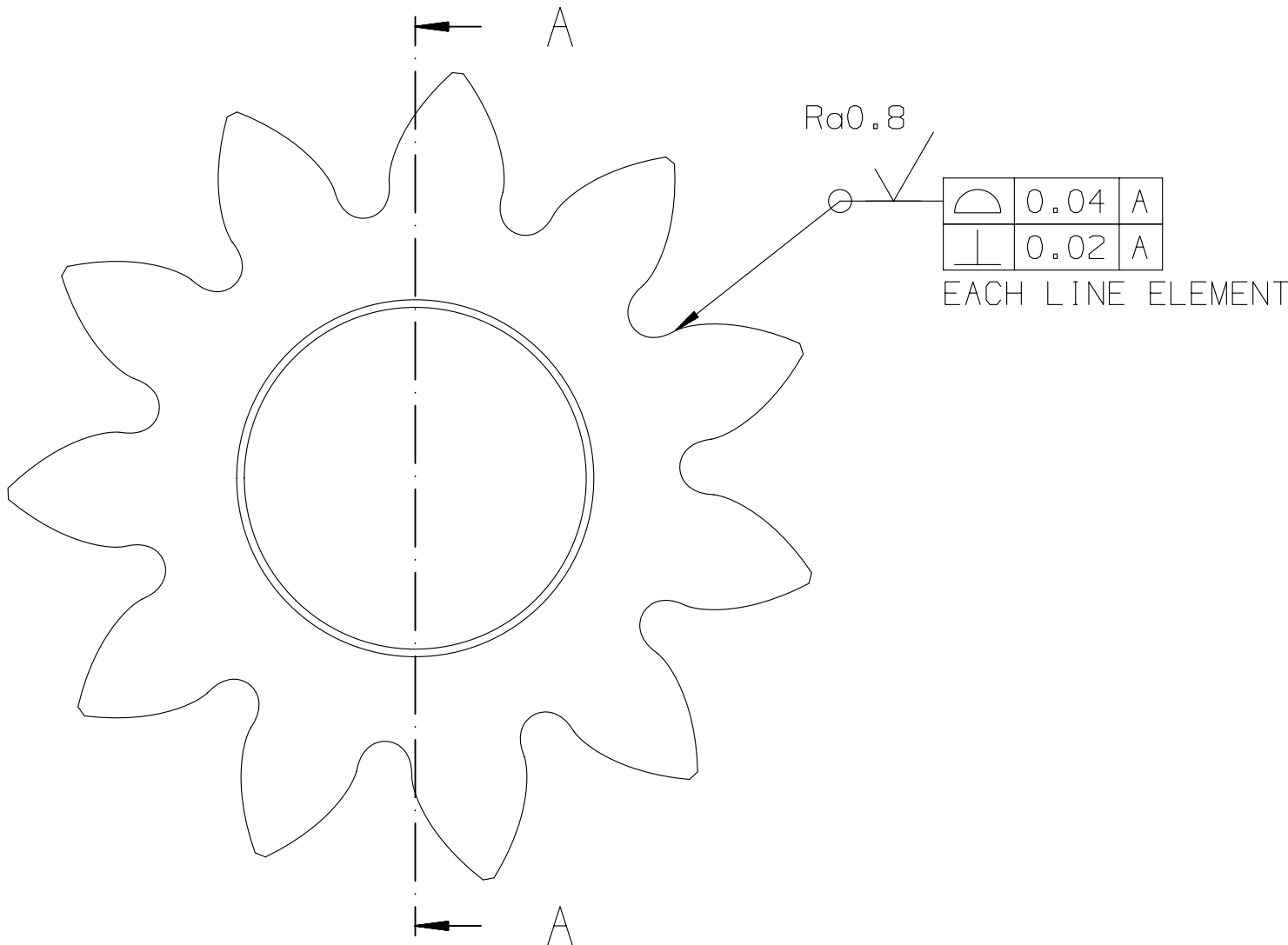
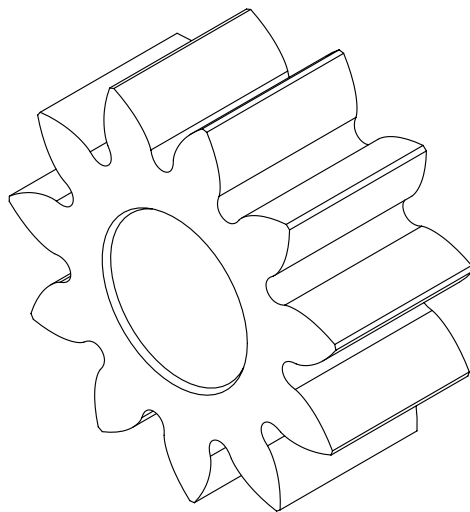




合肥恒信动力科技股份有限公司

Hefei Hengxin Powertrain Technology Co.,Ltd



去毛刺后，各尖角处呈明显R弧0.03~0.2

齿轮参数 ISO 1328:1995 GRADE 8		
模数	2.2	mm
压力角	20	Degree
齿数	11	
齿顶高系数	1.203	
变位系数	0.5676	
齿顶圆直径	30.982(+0.01/-0.01)	mm
齿根圆直径	20.087-20.169	mm
齿厚	4.341(-0.054/-0.084)	mm
齿宽	12.8	mm
中心距	26.200	mm
量棒直径	5.5	mm
量棒跨距	35.130-35.173	mm

1		1	F16050403	D	01	NA		从动齿轮-低压泵	FD- 0208- 60
No.编号	ZONE区域	QUANTITY数量	PART NUMBER零件编号	ST阶段	REV LVL版本号	PDI标识	CALC MASS零件重量 (kg)	PART NAME 零件名称	Material 材料

KEY CHARACTERISTIC(关键特性)

0	0	0	0	LAST NUMBER USED (最后使用序号)	KPC (KEY PRODUCT CHARACTERISTIC) (关键产品特性)
0	0	0	0	TOTAL BY COLUMN (总数量)	PQC (PRODUCT QUALITY CHARACTERISTIC) (产品质量特性) AQC (ATTRIBUTE QUALITY CHARACTERISTIC) (属性质量特性) DR (DOCUMENTATION REQUIRED) (特性记录控制特性)
KPC #	PQC #	AQC #	DR #	CHARACTERISTIC (特性描述)	RATIONALE (失效描述)
KPC NO.	PQC NO.	AQC NO.	DR NO.		ZONE (区域)

DWG STATUS 图样状态		REVISION 更改描述				EWO编号	ENG 工程师
DATA 日期	ST 审核	REV 版本	POS 描述	PDI 标识			
29JUL19	PB2	001			INITIAL RELEASE		
27AUG20	PB2	002			WAS 12.8±0.008		
07DEC20	PB2	003			WAS Ø 131-0.002/-0.012)		
11JUN21	B	01		NA	RELEASE FOR BETA1		
18FEB22	C	01		NA	RELEASE FOR GAMMA		
2024.3.25	D	01		NA	D15增加尖角圆弧尖角说明：去毛刺后，各尖角处呈明显R弧0.03~0.2	ENQ-0513	LJ.Hu

MATERIAL : MPIF FD- 0208- 60
SURFACE HARDNESS 85 HRB MIN

DENSITY:7.0 g/cm³ min AS PER MPIF 35-2007

SCALE: 4X

PART MUST BE FREE OF BURRS AND SHARP EDGES

MAX MAGNETIC FIELD ALLOWABLE: 5 GAUSS

CLEANLINESS MUST CONFORM TO GMW16037 0.05mg MAX
PER PC 10 MICRON FILTER PAPER

RESTRICTED & REPORTABLE SUBSTANCES PER GMW 3059

PARTS AS DELIVERED TO ASSEMBLY
SHALL BE CLEAN AND FREE OF DEBRIS, RESIDUAL
ABRASIVE MATERIAL AND CORROSION PRODUCTS
ADVERSELY AFFECTING FUNCTION OR APPEARANCE.

UNDEFINED DIMENSIONS

TOLERANCES ON ANGULAR DIMENSIONS TO BE ±4°

PARTS MUST WITHSTAND 100°F & 100% RH FOR 60
DAYS SHIPPING&INVENTORY
WITH NO RUST.

KEYSION		上海启盛汽车技术中心 Shanghai Keyson Automotive Technical Center			
SCALE 比例	REFERENCE:参考	16050403		设计	胡刘佳
4:1				校对	秦亮亮
MATERIAL 材料牌号				会签	张栋, 王千禧
FD- 0208- 60				审核	徐晓锋
MATERIAL SPEC材料标准				批准	俞黎明
		DRAWING NAME 零件名			
		从动齿轮-低压泵			
SIZE 图幅	DRAWING NUMBER 图号	DWG STATUS 图样状态	SHREET NUMBER 页码		
A1	F16050403	ST 审核	REV 版本	PDI 标识	
		D	01	NA	1 OF 1