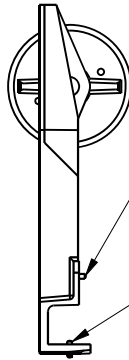


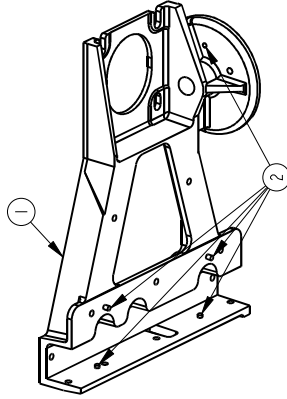
NOTES:

1. PACKAGING:
PARTS TO BE INDIVIDUALLY WRAPPED IN BUBBLE WRAP
PREFERABLY, PERFORMED BUBBLE WRAP BAGS

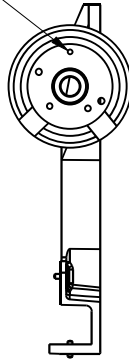


PRESS DOWEL PINS 3.00MM TO 4.00MM
ABOVE ADJACENT SURFACE

PRESS DOWEL PINS 1.5MM TO 1.8MM
ABOVE ADJACENT SURFACE



PRESS DOWEL PIN 3.00MM TO 4.00MM
ABOVE ADJACENT SURFACE



2	J09287	PIN, DOWEL	5
1	J22333	FRAME ARM	1
ITEM	PART NO	DESCRIPTION	QTY

THIS IS A COMPUTER GENERATED
DRAWING. IT IS OFFICIAL WHEN
THE AUTHENTICATED BLOCK IS
FILLED IN. THE MASTER COPY IS
AUTHENTICATED IN RED.

AUTHENTICATED BLOCK

CAD MODEL NAME:EC-SAMP_MTRG-UPPER_ARM

PRO

Drawing Print: DP87894

Revision: B

Part:J22688

ECO: ECO-32483

Release Date: 7/18/2016 10:18:08 AM

State: Release

DATUM PRECEDENCE (UNLESS OTHERWISE SPECIFIED): FIRST SECOND THIRD

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCE $\pm$
ANGULAR TOLERANCE $\pm$

DIMENSIONS ARE IN mm

DIMENSIONS APPLY AFTER FINISH WHERE
TOTAL TOLERANCE IS 0.025mm OR
LESS AND ON ALL THREADS. IN ALL OTHER
PLACES DIMENSIONS APPLY BEFORE FINISH.
ANSI Y14.5 M - 1982 STANDARDS APPLY

THIRD ANGLE PROJECTION



SCALE OF ORIG DWG 0.500

DATE 15JAN04

DSGN ENGR

MFG ENGR

O.A. ENGR

COOR

MATERIAL
SEE PARTS LIST

FINISH
NONE

SCALE OF ORIG DWG 0.500

NAME
ASSY-UPPER ARM/SHAFT/PINS

ECO NO. ECO-32483

NO. **J22688**

DWG
SIZE

A2

NO. **J22688**

SHEET NO. 1 OF 1

REVISIONS

CHG NO. DATE

402717 PART NUMBER WAS J04754

15JAN04 ITEM 1, J22333 WAS J10120

ECO-32483 UPDATED TO LATEST ECO

17JUN16

DWN BY
APVD

JPP

GM