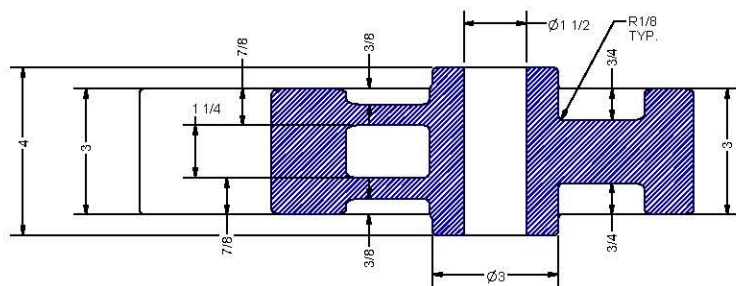
SECTION A-A
SCALE 0,44 : 1SECTION B-B
SCALE 0,44 : 1

NOTE:

- ALL RADIUS TO BE R=1/8"
- MATERIAL: ASTM148 (120-95) 95 000PSI MIN. YIELD
- STRESS RELIEF CASTING
- SAND BLAST CLEAN AFTER STRESS RELIEVE
- THIS CASTING IS TO MAKE QFH4082

0,12

THE INFORMATION CONTAINED HEREIN IS PROPRIETARY TO QFH AND IS NOT BE REPRODUCED, COMMUNICATED TO A THIRD PERSON OR USE IN ANY MANNER WHATSOEVER WITHOUT THE EXPRESSED WRITTEN PERMISSION OF QFH OR A DULY AUTHORIZED REPRESENTATIVE.

TOLERANCES UNLESS OTHERWISE SPECIFIED ARE :

FRACT : $\pm 1/32"$ SAUF INDICATION CONTRAIRE, LES TOLÉRANCES SONT LES SUIVANTES : DEC : $\pm 0.005"$

PROJ.:	PAQEL:	1	DEF:	1	02	MARCH/28/08	UPDATE	0102BP-CP-DRMP
REV.	DATE	MODIF.	#	PROJET	INT.	A		
CASTING OUTER ARM								
NO. FILE/MODEL:	MATERIAL:		SCALE:		(0,44:1)			
QFH	SEE NOTE							
DESIGN/DATE/CO. NO. DES.:	DB	40 484	PODS/WEIGHT:	2003-09-08				
PROJ. NO. / PART NO.:	QFH4082		QFH7008		C			