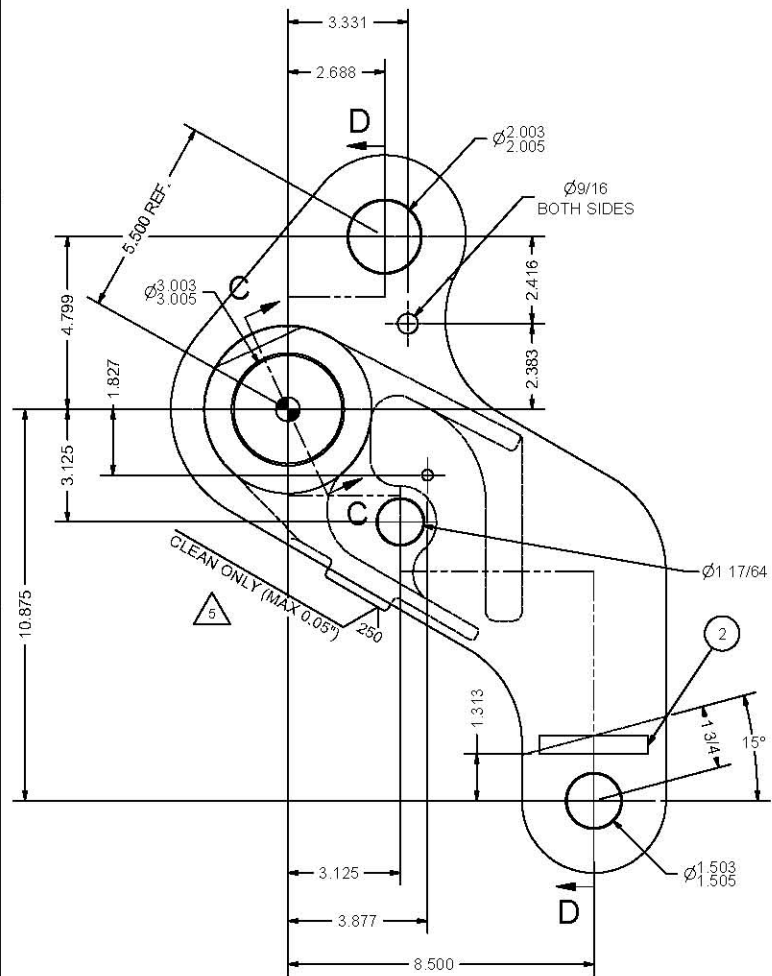


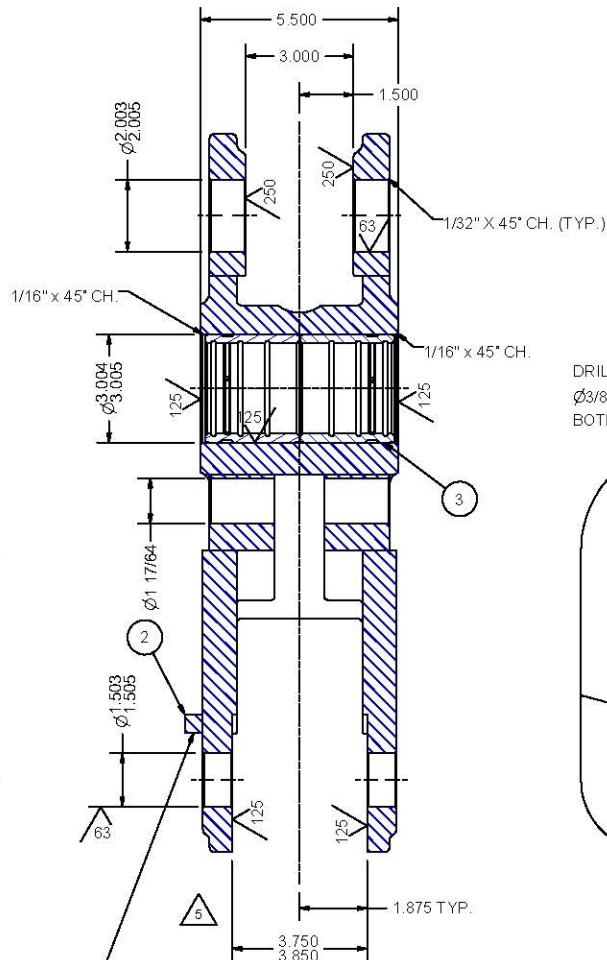
NO PIÉCE /  
PART NO.: QFH4083

QFH4083

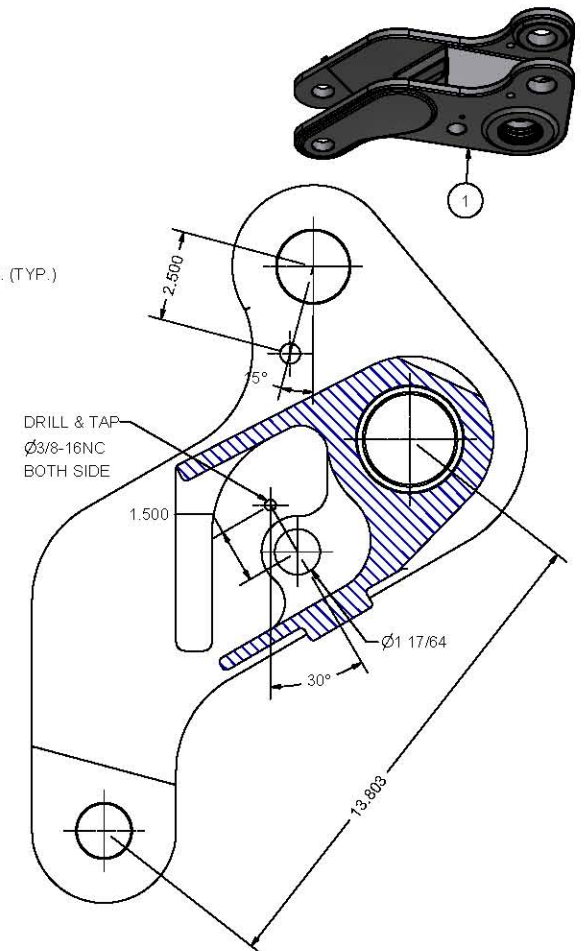
ITEM	QTY	PART NUMBER	DESCRIPTION	REMARKS	PROCESS
1	1	QFH7009	CASTING INNER ARM		
2	1	QFH2339	SQUARE BAR (STOP)		SW
3	2	B-48-40-42	BUSHING		SW/M



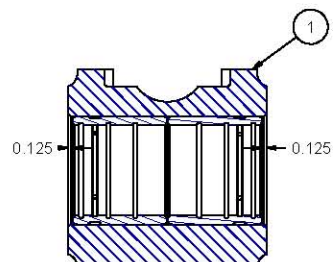
TO BE WELD AT ASS'Y  
WELD SIDE SHOWN FOR L.H. SIDE  
WELD OPPOSITE SIDE FOR R.H.



SECTION D-D



SECTION A-A



SECTION C-C

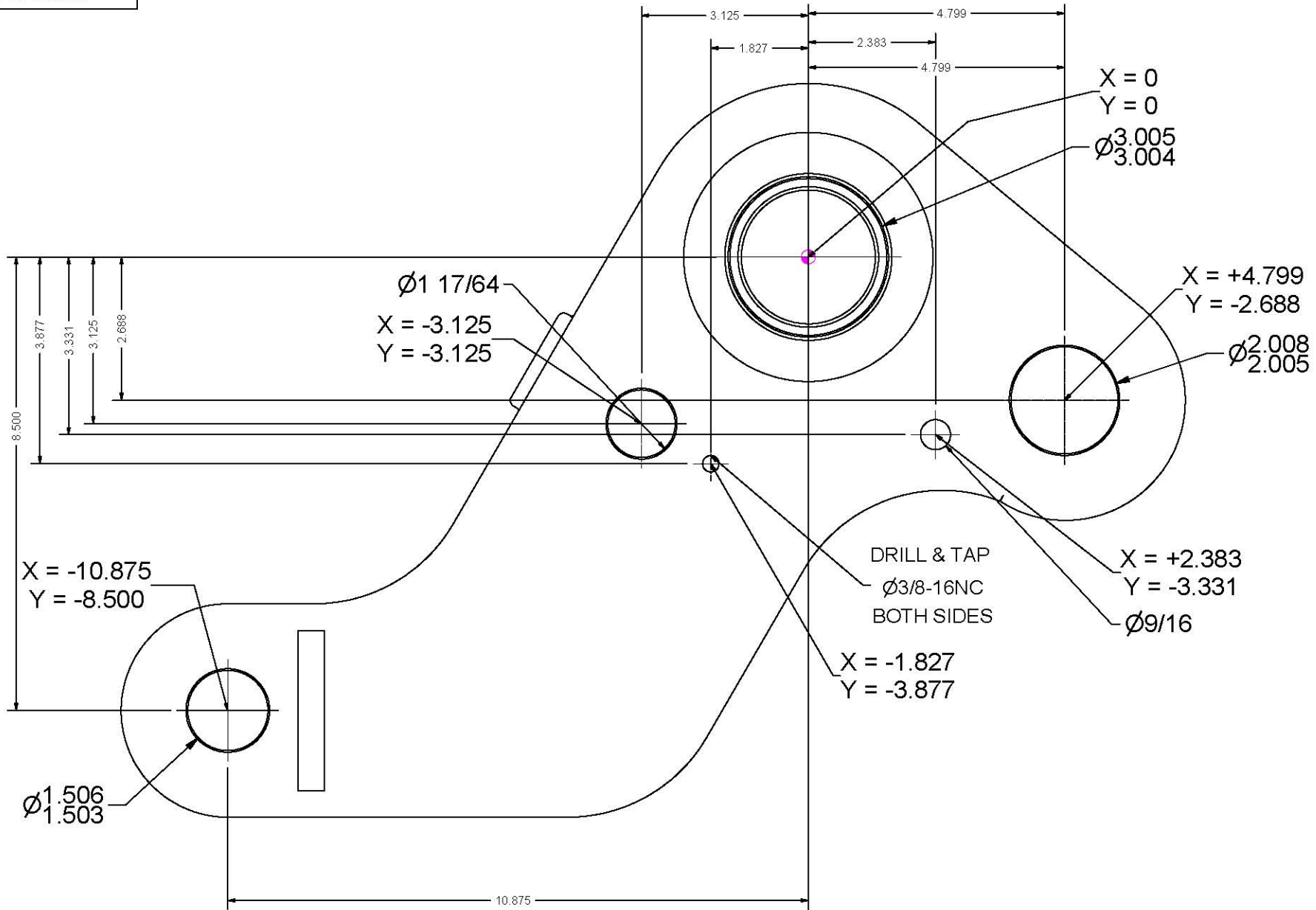
NOTE:  
FOR CASTING PART SEE DWG. #QFH7009

		PAGE/ SHEET: 1 OF: 2		05	JUN/29/2004	ADDED MACHINING COTATIONS		RL/AT
THE INFORMATION CONTAINED HEREIN IS PROPRIETARY TO AND IS NOT BE REPRODUCED OR COMMUNICATED TO A THIRD PERSON OR USE IN ANY MANNER WHATSOEVER WITHOUT THE EXPRESSED WRITTEN PERMISSION OF REPRESENTATIVE.				REV. DATE		MODIF.		INT.
				NO. / NAME:				
				INNER ARM (MACHINED)				
		NO SCALE/ MODEL:		MATERIAL:		SCALE:		
		QFH		AS NOTED				3:8
TOLERANCES UNLESS OTHERWISE SPECIFIED ARE:		FRACT : ± 1/64"		DESIGNATEUR / DRAWN BY:		VER. DATE/ CHECKED BY:		DATE:
				DB		RMP		82.102 lbmass
SAUF INDICATION CONTRAIRE, LES TOLERANCES SONT LES SUIVANTES:		DEC: ± 0.005"		REVISIONS/ REVISIONS:		PART NUMBER:		FILE
				QFH5197		QFH4083		C

THE INFORMATION CONTAINED HEREIN IS PROPRIETARY TO  
AND IS NOT BE  
REPRODUCED COMMUNICATED TO A THIRD PERSON OR USE IN ANY MANNER WHATSOEVER  
WITHOUT THE EXPRESSED WRITTEN PERMISSION OF  
REPRESENTATIVE.

TOLERANCES UNLESS OTHERWISE  
SPECIFIED ARE: FRACT : ± 1/64"

SAUF INDICATION CONTRAIRE, LES  
TOLÉRANCES SONT LES SUIVANTES: DEC : ± 0.005"



THE INFORMATION CONTAINED HEREIN IS PROPRIETARY TO QFH AND IS NOT BE REPRODUCED COMMUNICATED TO A THIRD PERSON OR USE IN ANY MANNER WHATSOEVER WITHOUT THE EXPRESSED WRITTEN PERMISSION OF REPRESENTATIVE.		PAGE: 2 OF: 2	
PART NAME: INNER ARM (MACHINED)			
NO FILE/NO DEL: QFH	MATERIAL: AS NOTED	SCALE: 3:8	
DRAWN BY: DB	DESIGNED BY: RMP	POSS/UNDOBT: 82.102 lbmass	DATE: 2003-09-09
TOLERANCES UNLESS OTHERWISE SPECIFIED ARE: FRACT : ± 1/64"		SAUF INDICATION CONTRAIRE, LES TOLÉRANCES SONT LES SUIVANTES: DEC : ± 0.005"	
QFH5197		QFH4083	