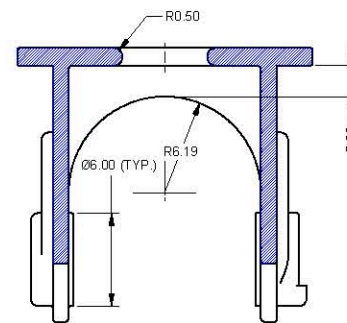
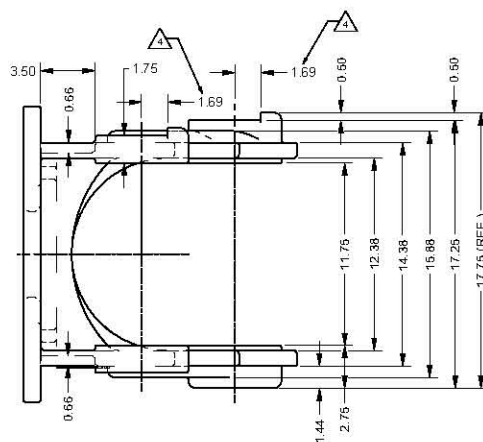
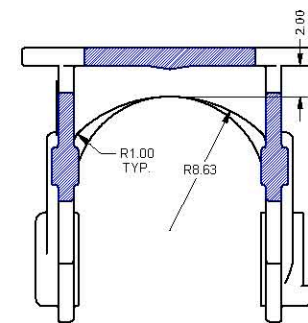




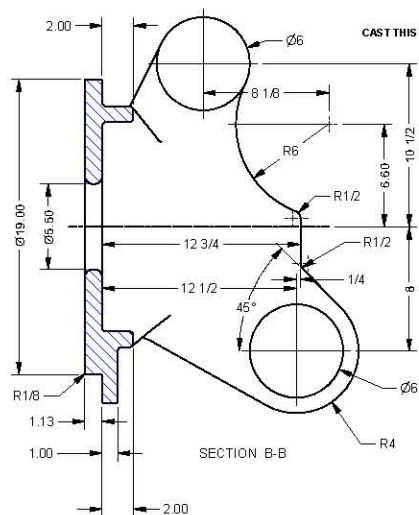
ISO SIDE VIEW



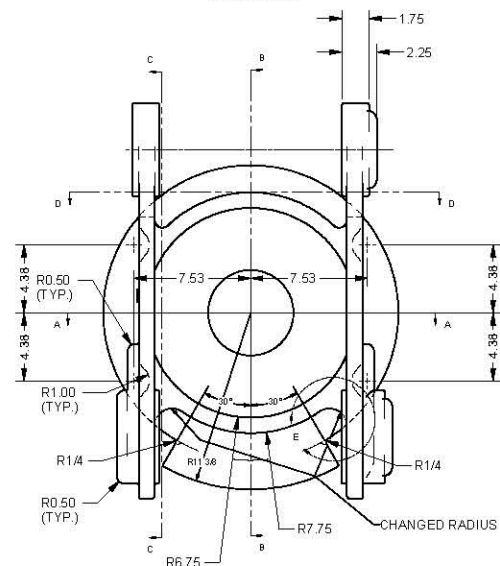
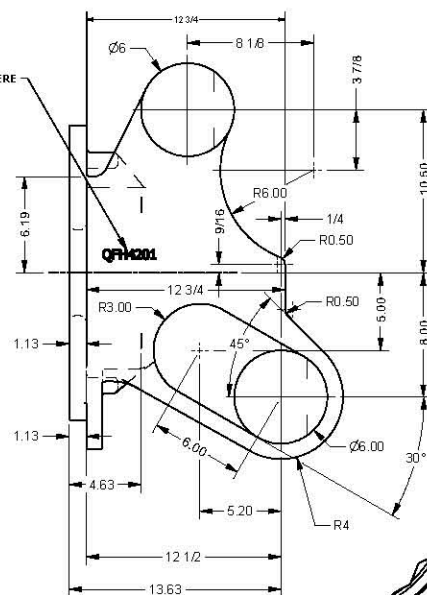
SECTION A-A



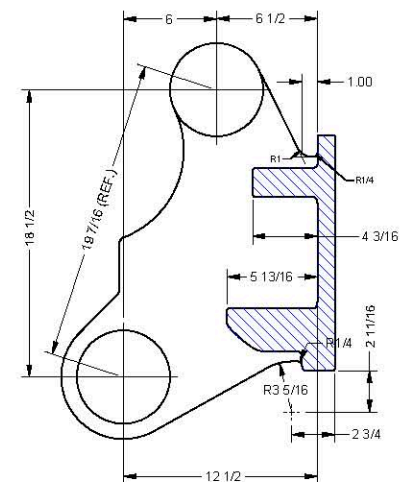
SECTION D-D



SECTION B-B

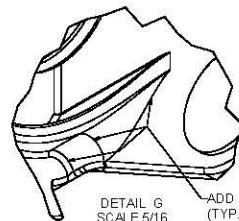


CHANGED RADIUS

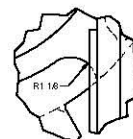


SECTION C-C

NOTE : 1) MATERIAL : ASTM 148 (115-95) 95,000 PSI MIN. YIELD
2) STRESS RELIEVE CASTING
3) SAND BLAST CLEAN AFTER STRESS RELIEVING
4) ALL RADIUS TO BE R1/4 EXCEPT AS NOTED
5) THIS CASTING IS TO MAKE PART # QFH4201



DETAIL G
SCALE 5/16



DETAIL E
(2X PLACES
SCALE 3/8"

FORM	DATE: 11/21/11	REV: 1	D4	04/04/08014	MATERIAL: 00 LTB SURF TOFFER MEASURE ETRE 132	24x16
			132		132	273x16
			ATTACHMENT (CASTING)		ATTACHE (COULÉE)	
			OFFH		(1:4)	
			ASTM148(115K-95K)			
			RMP		317.65 Ib/mm2	
			04H7021		04H7021	
					1999-11-05	
TO LERNAK BE UNLIED TO ENHVERE OF BE FINE ARE:			FRAC T: $\pm 1/32"$			
SPALL INDICATOR CONTINGUES TO LERNAK BE UNLIED TO ENHVERE OF BE FINE ARE:			DEC: $\pm 0.005"$			