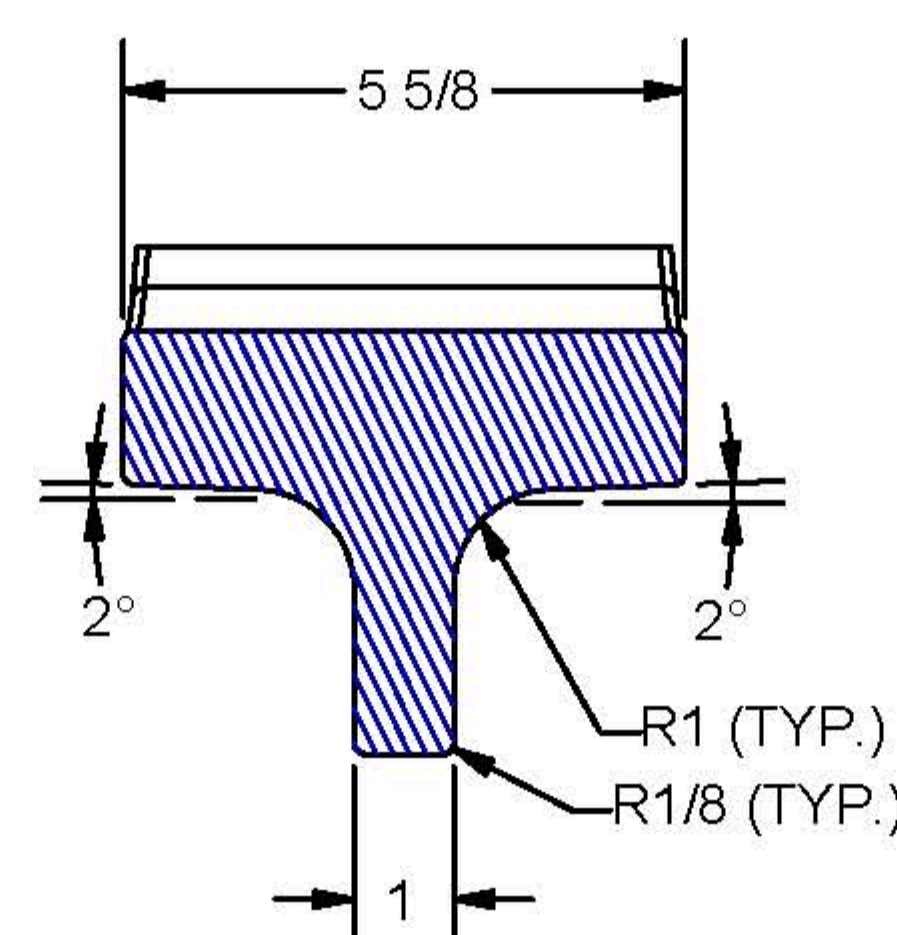
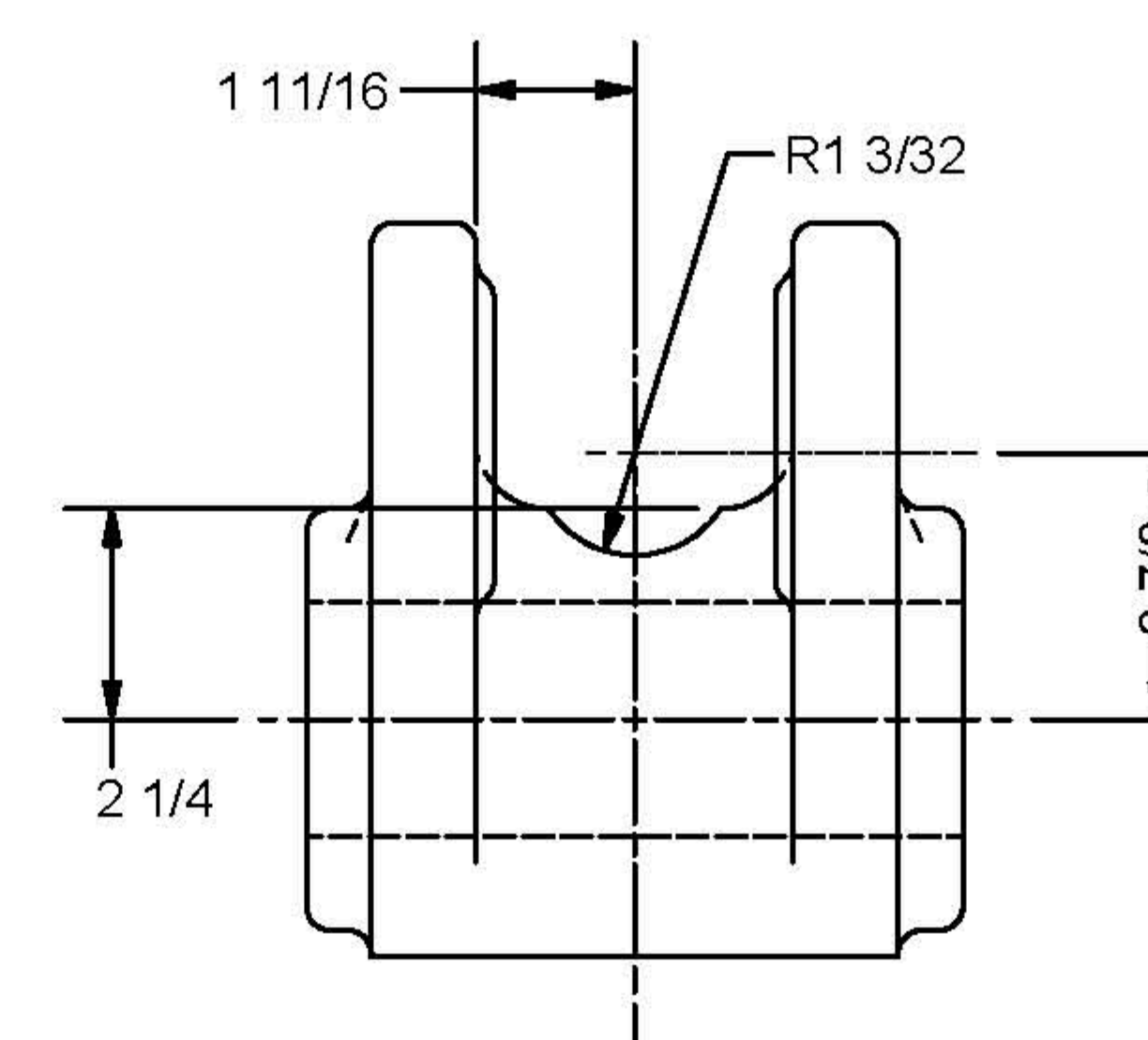


SECTION A-A
SCALE 1 / 4



SECTION C-C
SCALE 1 / 4



SECTION D-D
SCALE 1 / 4

NOTE:

- 1) MATERIAL: ASTM 148 (120-95) 95 000 PSI MN. YIELD
- 2) STRESS RELIEVE CASTING
- 3) SAND BLAST CLEAN AFTER STRESS RELIEVING
- 4) ALL RADIUS TO BE R=1/4" EXCEPT AS NOTED
- 5) THIS CASTING IS TO MAKE QFH4112

PAGE / SHEET: 1 DE / OF: 1		04	OCT/04/04	DISTANCE BETWEEN HOLES HAVE BEEN CHANGED	JPR
THE INFORMATION CONTAINED HEREIN IS PROPRIETARY TO AND IS NOT BE REPRODUCED COMMUNICATED TO A THIRD PERSON OR USE IN ANY MANNER WHATSOEVER WITHOUT THE EXPRESSED WRITTEN PERMISSION OF REPRESENTATIVE.		REV.	DATE	MODIF.	INT.
WOM / NAME: CASTING GRAPPLE ARM					
MODÉLE / MODEL: QFH		MATERIEL: SEE NOTES		SCALE: 1:4	
TOLERANCES UNLESS OTHERWISE SPECIFIED ARE: FRACT : ± 1/64"		DESSINATEUR / DRAWN BY: DB		VERIFICATEUR / CHECKED BY: RMP	
SAUF INDICATION CONTRAIRE, LES TOLERANCES SONT LES SUIVANTES: DEC : ± 0.005"		POIDS / WEIGHT: 204 lbmass		DATE: 2003-09-08	
ASSEMBLE SUIVANT / NEXT ASSY: QFH4112		NO PIÉCE / PART NO: QFH7018		SIZE: C	