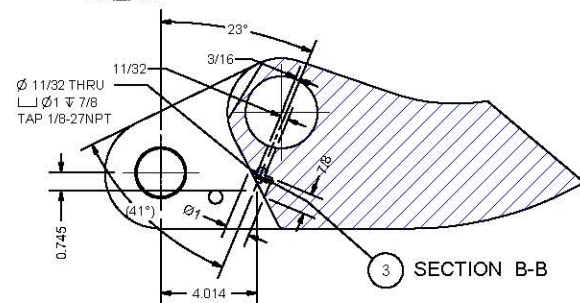
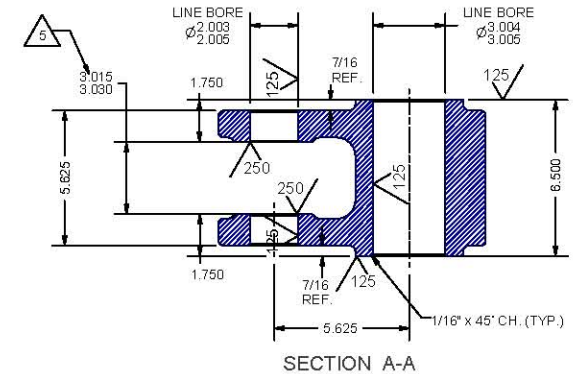
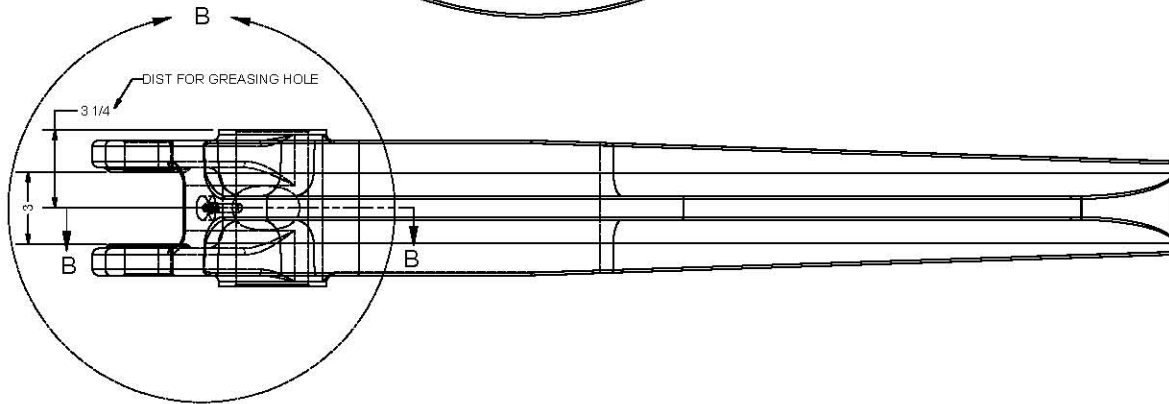
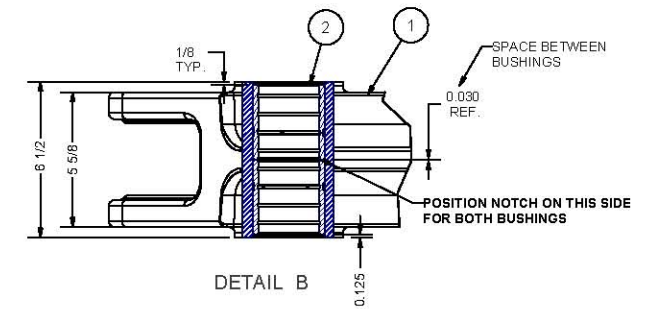
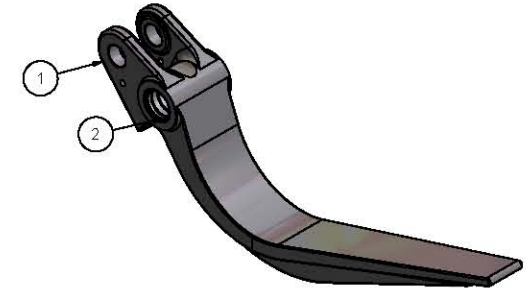
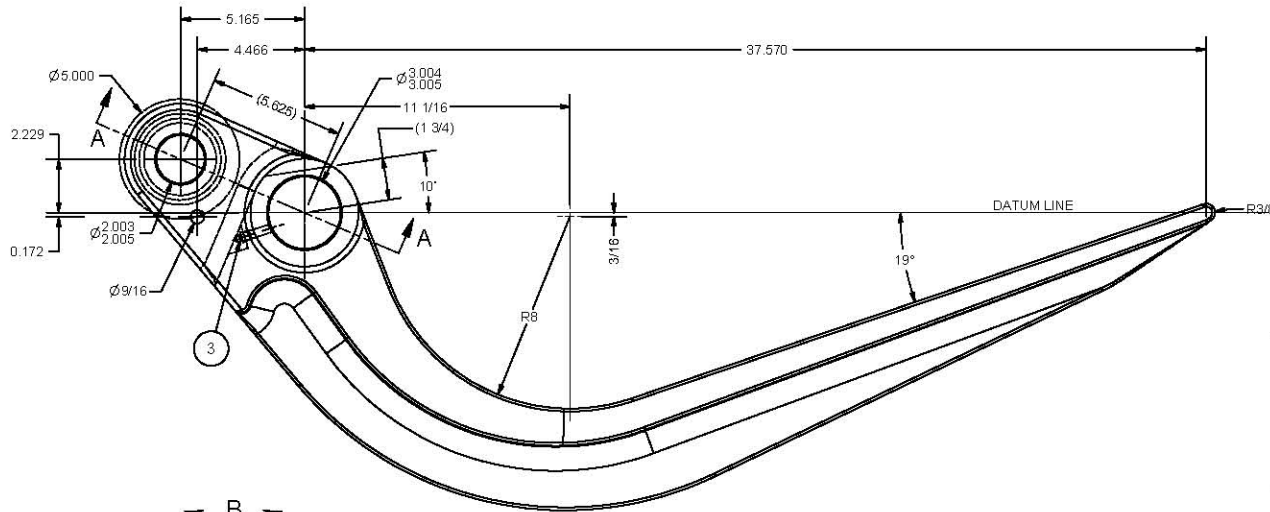


NO PIÉCE /  
PART NO.: QFH4112

QFH4112				
ITEM	QTY	PART NUMBER	DESCRIPTION	REMARKS
1	1	QFH7018	CASTING GRAPPLE ARM	
2	2	B-48-40-50	BUSHING	SWM
3	1	A21610	GREASE NIPPLE 1/8-27NPT	ORDER

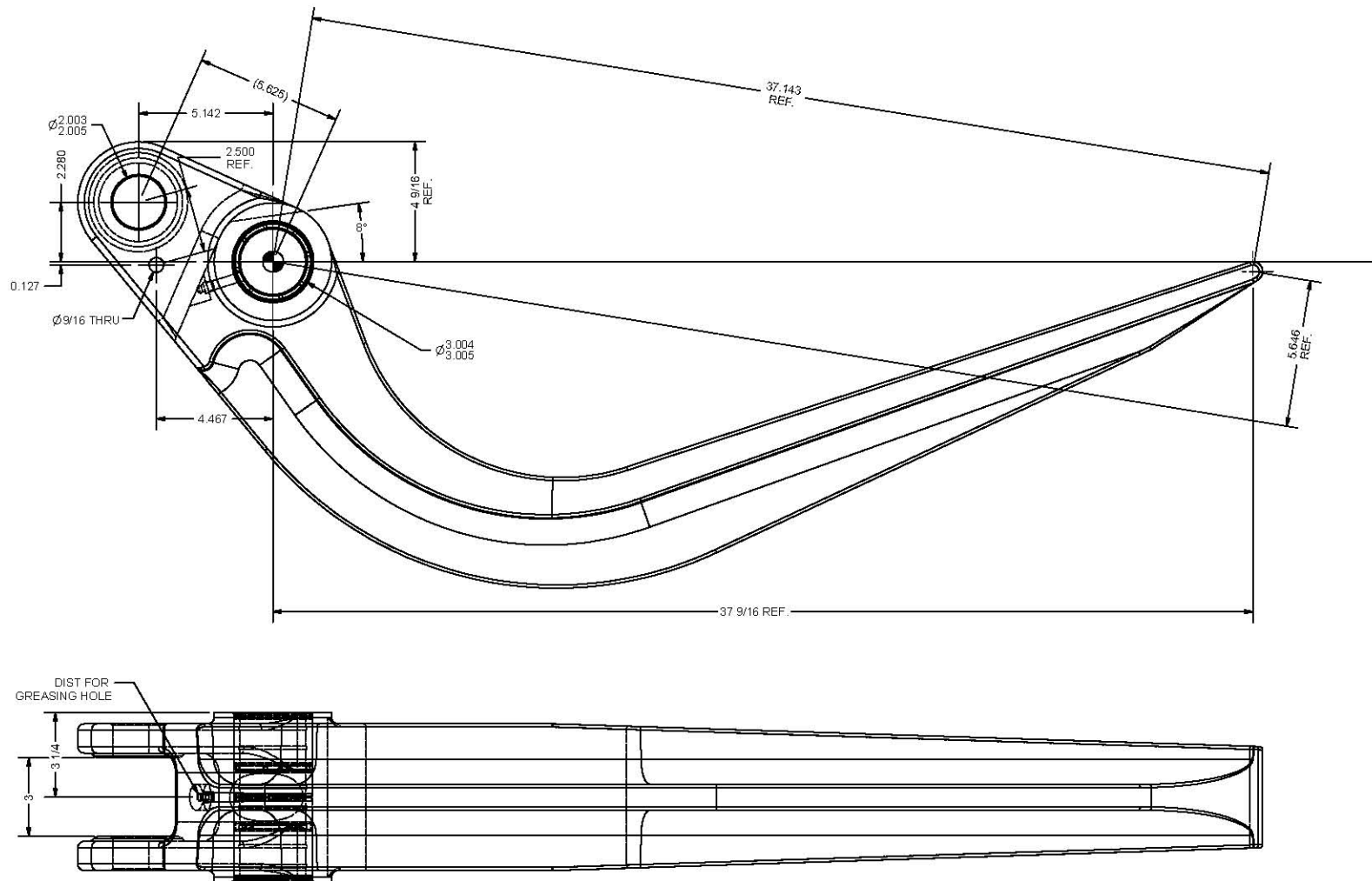


NOTE: USE CASTING GRAPPLE (DWG. QFH7018)

PROJECT: QFH		PAGE: 1	REV: 2	06	12/10/2011	CHANGE IN DIMENSION	0263PIM	AT
THE INFORMATION CONTAINED HEREIN IS PROPRIETARY TO QFH AND IS NOT BE REPRODUCED COMMUNICATED TO A THIRD PERSON OR USE IN ANY MANNER WHATSOEVER WITHOUT THE EXPRESSED WRITTEN PERMISSION OF QFH.		AND IS NOT BE REPRODUCED COMMUNICATED TO A THIRD PERSON OR USE IN ANY MANNER WHATSOEVER WITHOUT THE EXPRESSED WRITTEN PERMISSION OF QFH.		REV:	DATE	MODIF:	#	PROJET INT.
TOLERANCES UNLESS OTHERWISE SPECIFIED ARE: FRACT : ± 1/32"		SAUF INDICATION CONTRAIRE, LES TOLÉRANCES SONT LES SUIVANTES: DEC : ± 0.005"		GRAPPLE ARM (MACHINED)		0		
TOLERANCES UNLESS OTHERWISE SPECIFIED ARE: FRACT : ± 1/32"		SAUF INDICATION CONTRAIRE, LES TOLÉRANCES SONT LES SUIVANTES: DEC : ± 0.005"		NO FILE/NO DEL:	MATERIAL: AS NOTED		SCALE:	(1:4)
DESIGNER/DATE: DB		FORG DATE/CO NO/PT: DB		POB/WEIGHT: 174,152 lbmass		DATE: 2003-09-08		
REVISIONS: QFH5197		REVISIONS: QFH5197		QFH4112				

NO PIÈCE /  
PART NO : QFH4112

ITEM	QTY	PART NUMBER	DESCRIPTION	REMARKS	PROCESS
1	1	QFH7018	CASTING GRAPPLE ARM		
2	2	B-48-40-50	BUSHING		SWM
3	1	A21610	GREASE NIPPLE 1/8-27NPT		ORDER



TO BE USE WITH JIG  
(FOR USE ONLY)

PROJ. SET:		PAGE / SHEET: 2 / 2		06		12/10/2011		SEE SHEET 1/2		02363PM		AT			
THE INFORMATION CONTAINED HEREIN IS PROPRIETARY TO AND IS NOT BE REPRODUCED, COMMUNICATED TO A THIRD PERSON OR USE IN ANY MANNER WHATSOEVER WITHOUT THE EXPRESSED WRITTEN PERMISSION OF REPRESENTATIVE.															
REV.		DATE		MODIF.		# PROJ.		INT.							
R01 / A45:		GRAPPLE ARM (MACHINED)		/ 0											
NO. & SIZE / MODEL:				MATERIAL:				NOTIFY / SCALE:							
QFH				AS NOTED				(1.4)							
TOLERANCES UNLESS OTHERWISE SPECIFIED ARE:				FRACT: ± 1/32"				DESIGNATURE / DRAWN BY:		VERIF. C. ATEUR / CO. RECTIF.:		POIDS / WEIGHT:		DATE:	
				DB		DB		174,152 lbmass				2003-09-08			
SAUF INDICATION CONTRAIRE, LES TOLERANCES SONT LES SUIVANTES:				DEC: ± 0.005"				ADMINISTRATIVE / ACCESS:		QFH5197		NO. & TYPE / PART NO.:		QFH4112	
														C	