



MATERIAL:
BRIGHT BASIC WIRE SAE 1008
3.1-3.2 DIA. ROCKWELL B-75 MIN.
FINISH ZINC PLATE TO GM4345 6U48/0

DRAWING APPROVAL

VAN-ROB CODE: GM2069-3

ECL AB

ECL DATE: 21 Feb. 03

ECN # 07-8263

SIGNATURE: *John F. L...*

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Rev. 1 of 2003

MP Number: 10000279 Rev. AB

VAN-ROB INC

MAY 26 2007

ENGINEERING
CORPORATE

08/03	AS	21FE03	NS	NS	FINISH WAS ZINC PLATE TO GM 4345H 6U48/0
136/02	AA	230002	AT	NS	GM P/N: 15521574, M.DES.0003
	3	27MY68	AT	NS	MAT'L NOTE CHANGED
					PART NAME WAS PIN-HINGE BRACKET
					DRG NUMBER WAS 931217401
	2	22MA97	JP	PS	REVISE TOLERANCES
	1	21DE93	S.F		REVISE MAT'L SPEC
ECN	REV.	DATE	BY	APP'D	DESCRIPTION

METRIC



THIRD ANGLE
PROJECTION

ALL DIMENSIONS IN MILLIMETERS

DECIMAL TOLERANCES
UNLESS OTHERWISE
SPECIFIED
..X ±0.5
..XX ±0.25
X* ±1 DEG.



MASTER PRECISION
TOOL & DIE INC.

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SCARBOROUGH, ONTARIO
CANADA M1X 1A5
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NOTES:
DIMENSIONS APPLY TO FINISHED
PART, AFTER ANY TREATMENT
COUNTERSINK TAPPED HOLES TO
MAJOR THREAD DIAMETER
GEOMETRIC TOLERANCE SPECS
PER ANSI Y14.5 M-1992

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DRAWN
CHK'D
APP'D
SCALE: 4:1

UG CAD
MODEL
DO NOT SCALE PRINT

CUSTOMER PART NO.:
15521574ND

MAT'L:
SEE NOTE

NAME:
PIN-FUEL TANK FILLER DOOR HINGE

INTERNAL PART NO.:
10000279

931217401

GM 2069-3