

1.25 x 45° ±5° CHAMFER

2 PLACES

(A)(D)(E)

68.94

**DRAWING APPROVAL**VAN-ROB CODE: GM1622B-3ECL: GECL DATE: 3 MAY 07ECN #: 07-8218SIGNATURE: [Signature]

(PATTERSON)

NOTES:MATERIAL: 1008 WIRE PER ASTM A510; 3.5⁰_{-0.05}

(F) FINISH: FLUOROCARBON COATING PER GM6046M 8T96.

(B) DIMENSIONS ARE FOR REFERENCE ONLY.
(C) PART MUST MEET THE REQUIREMENTS OF FUEL FILLER DOOR ASSEMBLY.

(A) PIN IS SHOWN IN FREE POSITION.

MUST BE FREE OF BURRS OR FLASHING WHICH MAY BE DETRIMENTAL TO SATISFACTORY ASSEMBLY. SAFE HANDLING, APPEARANCE OR FUNCTION.

(G) PIN HARDNESS TO BE 65 TO 75 HRB.

OK [Signature]
5/7/07DRAWING GM1622-3.DRAWING.G.070503.PRT
MODEL GM1622-3.FREE_POS.005.PRT

DESIGN LEVEL	DATE	SYM	REVISION RECORD	AUTHORITY	DR	CK
	22NO02	FEU	FOR ENGINEERING USE	02-0372	AT	JK
	02DE02	REL	RELEASED FOR PRODUCTION	02-0372	AT	CL
C-3,4	17MR03	A	THREE INSTALLED POSITION	03-0079	AT	CL
			VIEWS REMOVED			
C-3,4			1.5x45 CHAMFER WAS 1.0x45			
A-2,3			GENERAL NOTES REVISED.			
B-3	05JN03	B	MATERIAL: "SAE 1008 WIRE	03-0207	AT	CL
			PER ASTM A510: 3.5 0/-0.05			
			WAS "SAE 1008 WIRE PER			
			ASTM A510M: 3.5 0/-0.05"			
B-3	05JN03	B	FINISH: "ZINC PHOSPHATE PER	03-0207	AT	CL
			9884123" WAS "ZINC PLATE			
			TO MEET GM345M CODE BU4B/0"			
A-3	05JN03	B	REMOVED NOTE "ALL DIMENSIONS	03-0207	AT	CL
			APPLY AFTER ZINC PLATING			
			AND PRIOR TO FLUOROCARBON			
			COATING"			
A-3	18JN03	C	ADDED NOTE "ALL DIMENSIONS	03-0227	AT	CL
			APPLY AFTER ZINC PLATING			
			AND PRIOR TO FLUOROCARBON			
			COATING"			
C-4	28JL03	D	1.00 x30° ±5° WAS 1.50 x45° ±5°	03-0263	AT	CL
C-4	09DE03	E	1.25 x45° ±5° WAS 1.00 x30° ±5°	03-0401	AT	DN
A-3	18JL04	F	REMOVED "ZINC PHOSPHATE	03-0263	LH	DN
			PER 9884123" FINISH,			
A-3			REMOVED "ALL DIMENSIONS ARE			
			AFTER ZINC PLATING AND PRIOR			
			TO FLUOROCARBON COATING" NOTE			
A-3	03MA07	G	ADDED NOTE "PIN HARDNESS	07-0250	SS	BP
			TO BE 65 TO 75 HRB"			

PART NO.

GM1622-3

COMPUTER GRAPHICS	CHANGE RESTRICTED NO MANUAL CHANGES
VAN-ROB STAMPINGS INC. 200 VANDORF SIDEROAD, AURORA, ONTARIO, L4G 3G8 TEL. (905) 727-6585 FAX. (905) 727-7999	
METRIC THIRD ANGLE PROJECTION ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED	
TOLERANCES UNLESS OTHERWISE SPECIFIED : 0.25 ON ONE PLACE DECIMALS : 0.25 ON TWO PLACE DECIMALS : 1° ON ALL ANGLES	
DO NOT SCALE	
DWG DATE SCALE FIRST USED REFERENCE MATERIAL SPEC	22NO02 DR CK APPO APPO APPO SEE NOTES
NAME PIN-F/TNK FIL DR	
PART NO. GM1622-3	