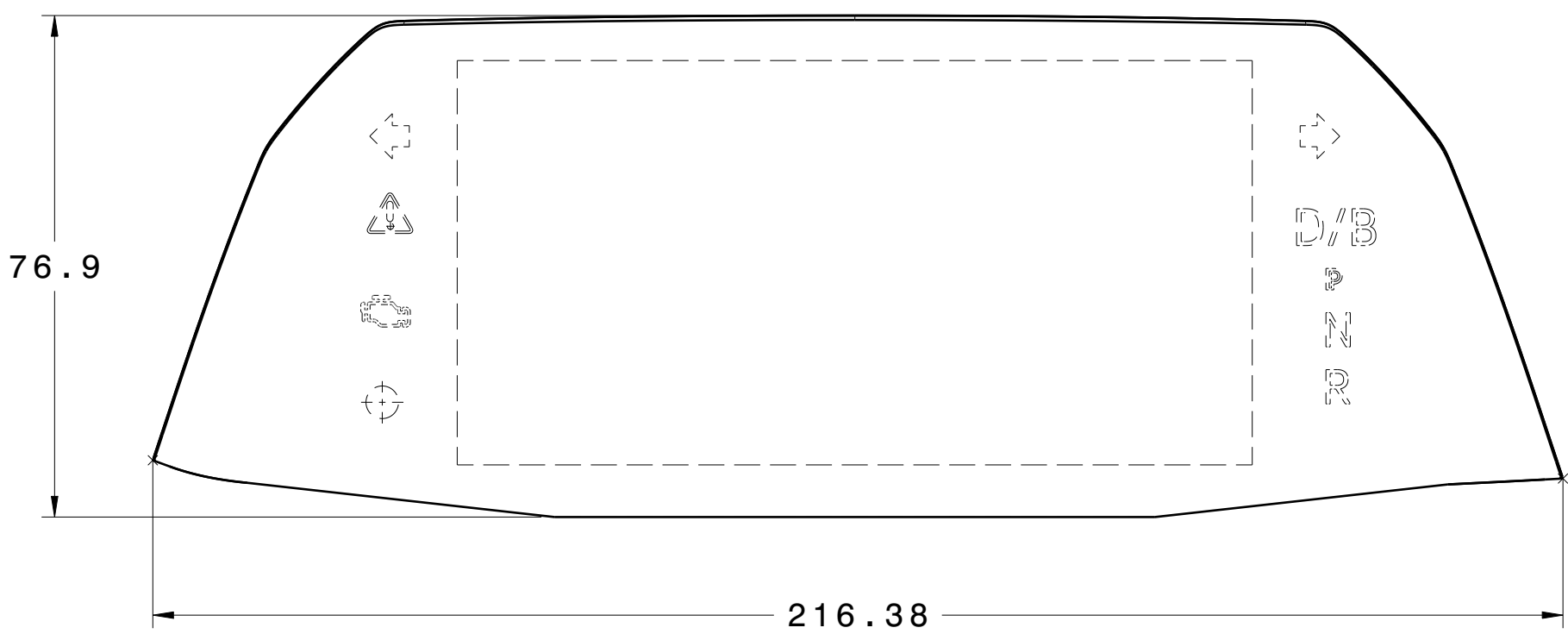
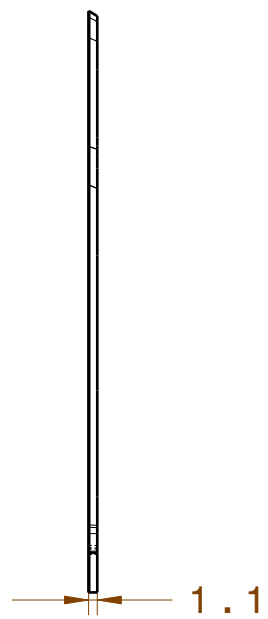


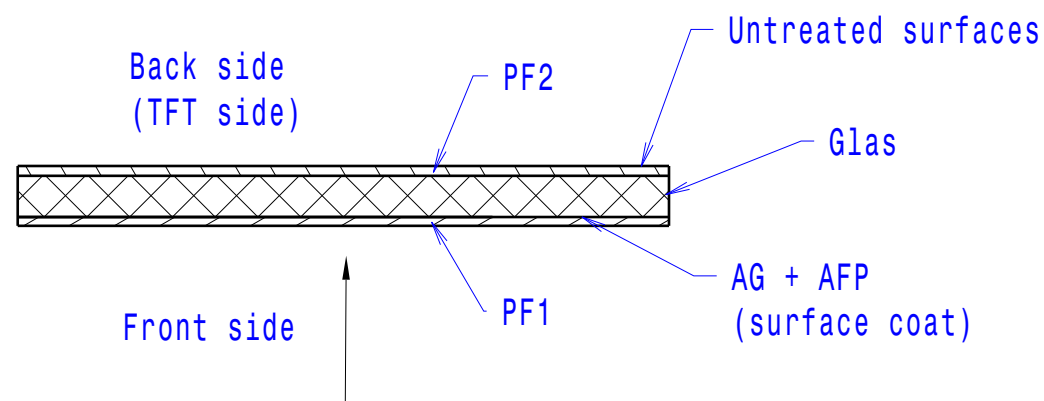
Front view
Scale: 1:1



Left view
Scale: 1:1

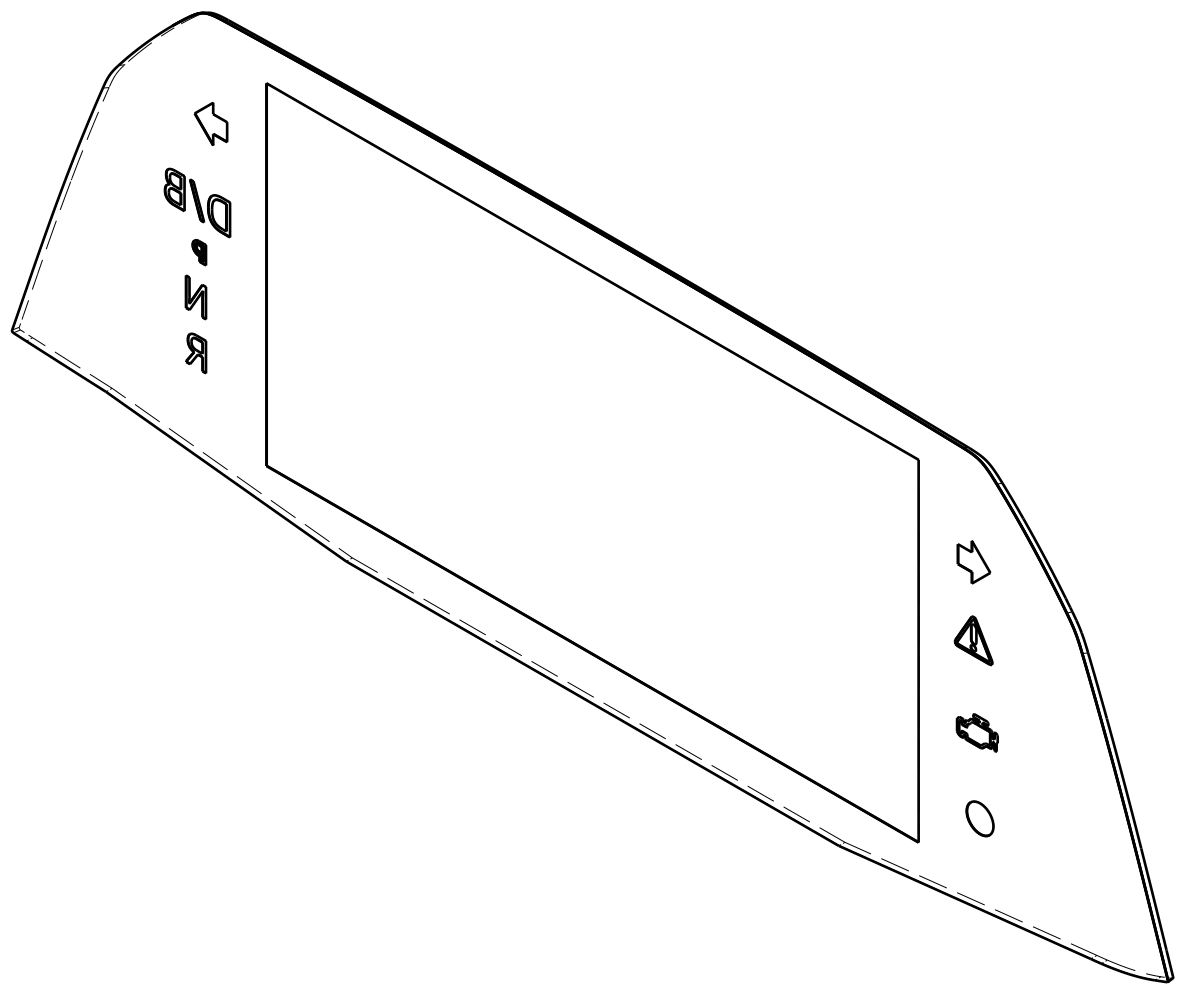


LAYERS SECTION VIEW



Legend:
AFP - Anti Fingerprint Coating
AG - Anti Glare
PF - Protection Foil

Isometric view
Scale: 1:1



- Dimensions design is not finalised
- Protection foil design is not finalised

- The backside of the glass will be bonded to the TFT Display

TRANSPORT PACKAGING:

- PACKING MUST BE APPROVED BY VISTEON. BULK PACKAGING IS NOT ALLOWED
- NO ADHESIVE LAYER IS ALLOWED ON ENTIRE PROTECTION FOIL. THE PROTECTION FOIL HAS TO STICK ONLY BY ITS OWN ELECTROSTATIC ATTRIBUTES

CONTAMINATION:

- ANY PERMANENT AND TEMPORARY MATERIALS (LUBRICANTS, CUTTING OILS, RUST INHIBITORS, FASTENER COATING) ARE NOT ALLOWED.

HANDLING OF PART

- PART HAS TO BE FREE OF BURRS AND SHARP EDGES

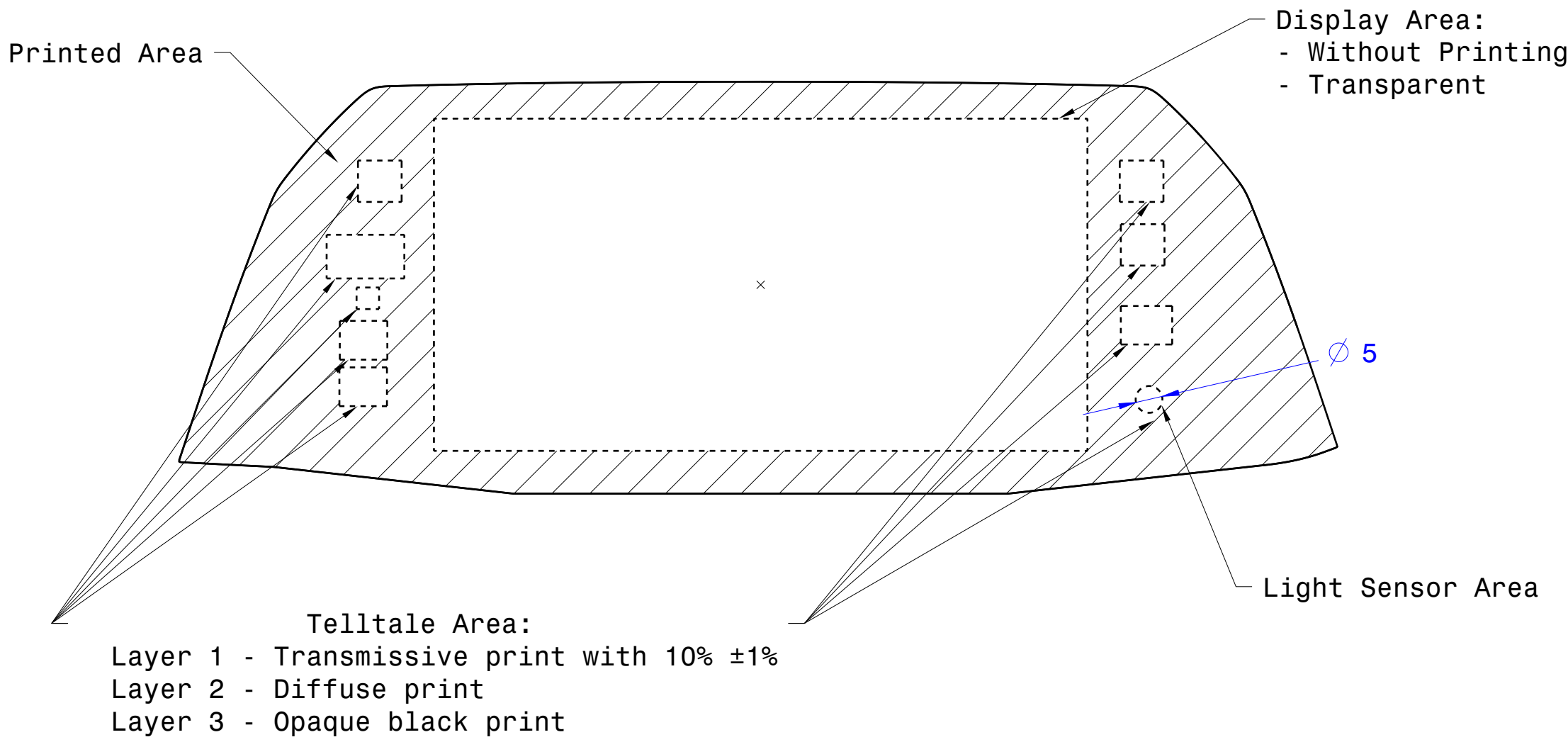
GLASS PROTECTION

- THE PROTECTIVE FOIL (PET TYPE) ON BOTH SIDES OF THE GLASS HAVE TO BE WITH PULL TAB FOR EASY PEELING.
- PROTECTION FOIL ON COVER GLASS (FRONT SIDE) MUST BE TRANSPARENT. PROTECTION FOIL ON BACK SIDE DOESN'T NEED TO BE TRANSPARENT.
- A PROTECTIVE FOIL HAS TO BE AVAILABLE ON THE COVER GLASS IN THE DELIVERY STATE
- THE PROTECTIVE FOIL HAS TO BE ABLE TO PROTECT THE COVER GLASS AGAINST DIRT (E.G. FINGER PRINTS) AND SCRATCHES WHICH CAN APPEAR IN ASSEMBLY PROCESS OF THE CID
- THE PROTECTIVE FOIL HAS TO BE SIMPLY REMOVABLE AFTER THE CID HAS BEEN BUILD
- THE FOIL ISN'T ALLOWED TO LEAVE ANY RESIDUES ON THE GLASS.
- BASIC CONDITIONS:
 - TEMPERATURE RANGE : -40°C - +95°C
 - AIR HUMIDITY: <30%
 - MAX. TIME OF THE FILM ON THE GLASS: UP TO 6 MONTHS

- Light tight black print with surface tension >40mN/m liquid gluing process is required.

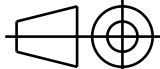

- All undefined radii - R2
- Telltales position tolerances $\pm 0.2\text{mm}$

REAR view



Pos.	Component	Material	Volume [cm³]	Color	Surface finish	Finish treatment
1	Cover Glass	SODALIME	TBD		AG + AFP	TBD

L TRS	REVISIONS		
DATE	ORIGINATOR	REVIEWER	ENGR APP
INITIAL RELEASE			
20170519	TKOLARSK	XXX	XXX

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DRAFTED IN ACCORDANCE WITH VISTEON ENGINEERING CAD STANDARDS ---			MUST COMPLY WITH GADSL, VISTEON AND APPLICABLE OEM RESTRICTED SUBSTANCE MANAGEMENT STANDARDS		
ORIGINATOR XXX	DATE XXX	REVIEWER XXX	DATE XXX	ENGINEER XXX	DATE XXX
1ST ANGLE PROJ 	CUSTOMER DATA TYPE CATIA V5			SCALE: 1:1	UNITS:mm
				SHT 1/1	RH/LH:XXX
	CUSTOMER NUMBER XXX			DWG SIZE: A1	
				XXX :IS MASTER	
NAME XXX					
CAD FILE	XXX			DATA TYPE CATIA V5R24 DEF	
DWG FILE	XXX				
DATA LOC	TCE				
PRODUCT	VW MEB i-ID FPK RFQ				
GBC NUMBER	XXX				
LEGACY NUMBER	XXX				