

Rev production1 approval

Can no handling för inte kopieras eller
utnyttjas på annat sätt utan tillstått från
Kommunikations AB. Innehåller för
inte ut en sådan tillstånd angivits annars.

6 2 Calibrated measure 95-0-0-2 added, 30 0/1 was 30.5
 Kallibrer m nr 95-0-0-2 utfäst, 30 0/1 var 30.5

Rev.	Quantity	Created by	Check by	Check by date	Appr. date
6	2		AREK	AREK	

263 Note: 1

234 (29)

17.3 Note:

3.9 ±0.30

26.4

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9.5 0.20- Valid slot length 190 (calibrated)

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9.5 0.20- Valid slot length 190 (calibrated)

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Rev	Qty	Note	Created by	Check by	Check by prod	Appr. date
6	2	Calibrated measure 95-0+0,2 added, 30 0/-1 was 30,5 Kalibrerat mätt 95-0+0,2 infört, 30 0/-1 var 30,5	AREK	AREK		

REVISIONS						
Ändr nr	Ans	Ändrings art	Ändringsmeddelande		Införd av	Dt
1	3	New drawingsheet. Updated drawing and english translation added. 2x 47.5x0.15 are replaced with Symmetrik 0.6 to A	G.O.		2011	
2	4	Table of tolerance on the profile measurements. Ra 0.3 and 95 +0.05 / -0.05 in place before. Calibrated full length. Now: Valid slip length 190 (calibrated)	G.O.		2011	
3	2	Note. 1 recorded. SS-EN 755-9 with test tolerance is set for this part length: a = 0.4	G.O.		2012	
4	1	New measure and tolerances entered	AE		2012	
5	2	Valid slip length 190 (calibrated) and 70-Insertion length in back corners is DELETED.	AE		2012	

Denna riktning ersätter riktning 2003:6 (Bergboms)

⚠ Note 1: SS-EN 755-9 with twist tolerance is sat for this part length; a = 0.4

1	1	EN AW 6060-T6 (Ultimate breaking strength 220 MPA)	Aluprolig 44676 x 263
Pos	Qty	Material	Type number (Bank Dim.) Article no/Reference
Manufactured on AREK	Blind or on G.O.	Dimensioned or Checked by	Dimensioned for production Checked for production
		Datum	General tolerance
		2012-04-30	m
		General surface Ra 6.3	Tolerancing Surface
		Scale	1:1
Weight			
gr		Description: Back Adjustment Profile	
		Designation: Ryggstolpe	
		Article number:	Article number
		Drawing number:	Drawing number
		(10837)	(6) (1/1)