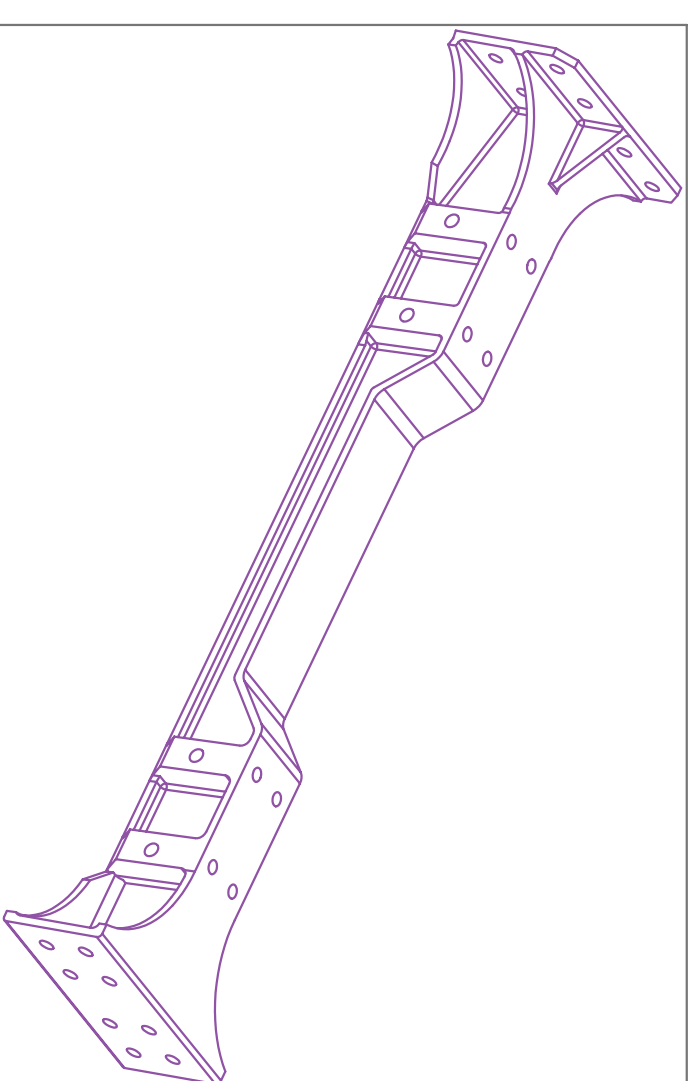
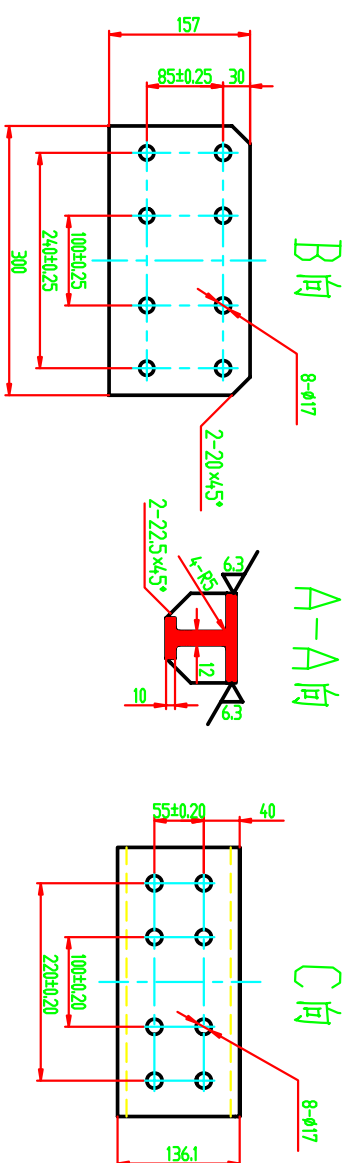
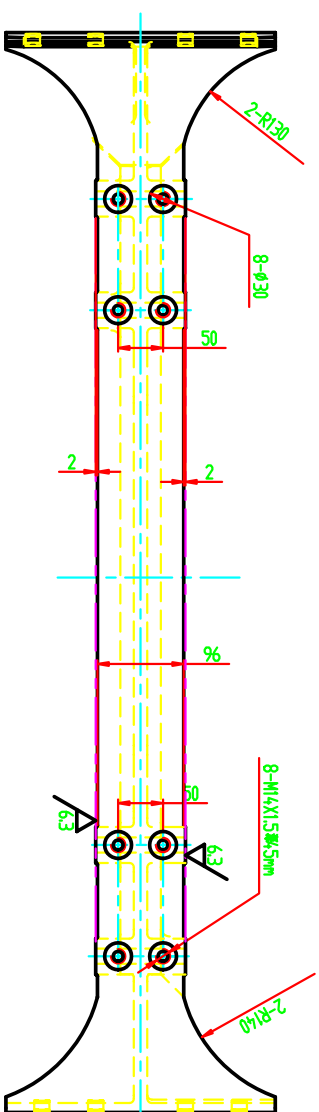
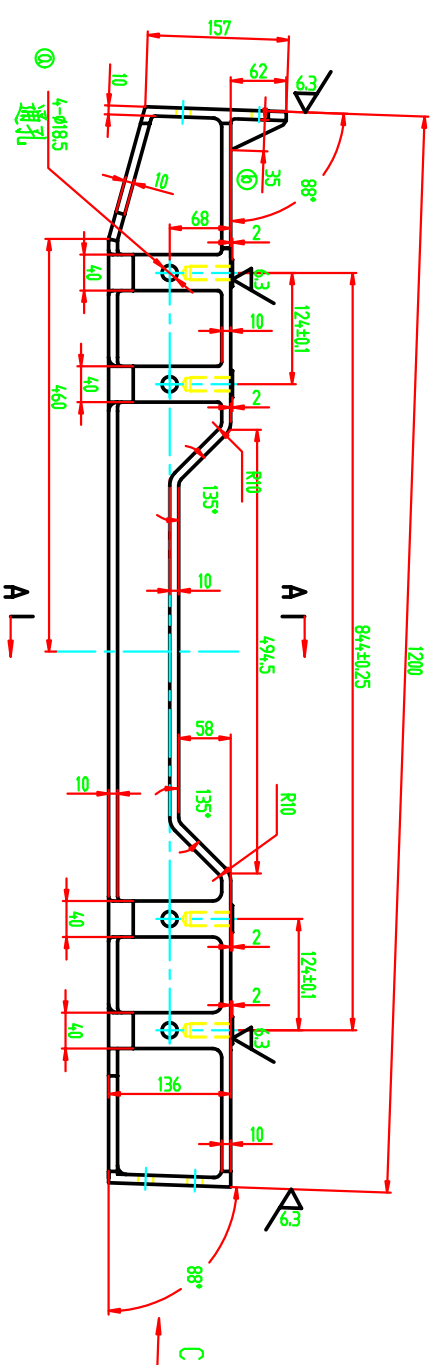




技术要求

1. 未注明的壁与瓣厚均为0mm, 未注明的绕边圆角为R3-R5;
2. 铸件不允许存在裂纹, 气孔, 缩孔, 冷隔, 夹渣等缺陷, 并符合GB1348-88中技术要求
3. 铸造拔模角不大于2°, 毛刺率以铸红底漆按QC/T484中T07执行

[illegible]